

Remington



BOLT ACTION TARGET RIFLE SINGLE SHOT

22 CALIBER

LONG RIFLE

MODEL
540X

INSTRUCTION FOLDER and PARTS LIST



TO PUT BOLT IN RIFLE — Align bolt stop slot on bolt body (Fig. 1) with rib on bottom (flat) of bolt head. Rotate and press bolt into receiver (Fig. 3) forward beyond "F" marking. receiver beyond bolt stop. Safety may then be released.



The Remington Model 540X is a high quality, single shot target rifle. This rifle is chambered for 22 long rifle cartridges only.

Standard features include an extremely strong, artillery type locking system and a free floating, heavyweight target type barrel. Telescope sights may be mounted by removing plug screws in barrel. Two dovetail grooves cut along receiver top will accept a receiver type sight mount. A rear micrometer sight may be attached by removing plug screws in receiver. A front sight can be fitted to dovetailed front sight base. Recommended front and rear sights available at additional cost. An adjustable trigger pull and butt plate assembly are further examples of adaptability of this rifle.

TO COCK BOLT — Bolt must be cocked to put into rifle. Should bolt become uncocked, cocking piece (Fig. 2) will snap forward into cocking eye in rear of bolt. Slide cocking piece rearward (towards rear) or other suitable clamping may be used and rotate bolt plug clockwise or lift bolt handle and cocking piece will snap into detent on rear edge of bolt.

SAFETY — (Fig. 3) Rotate safety to rear stop position marked "S" on receiver. Trigger cannot now be pulled to fire rifle.

TO FIRE AND EJECT — **CAUTION:** Before firing be sure barrel is clean — free of heavy oil, grease or any obstruction. Be sure rifle is pointed where you want to shoot. Rotate safety to forward stop position marked "F" on receiver. Trigger can then be pulled and rifle fired. To eject fired case, lift bolt handle and pull bolt fully rearward.



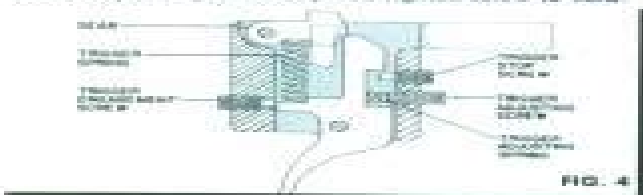
TO LOAD — Place cartridge centrally upon loading platform. Slide bolt forward to chamber cartridge. Lower bolt handle. Rifle is now cocked and loaded, ready for firing.

TO UNLOAD CHAMBER — Raise bolt handle, open action and remove cartridge from barrel.

TO REMOVE BOLT — Lift bolt handle and pull bolt rearward to bolt stop. Rotate and hold safety completely forward and withdraw bolt from rifle.

TO ADJUST TRIGGER — Adjustment or removal of trigger engagement screw (at rear of housing) or trigger stop screw (at front of housing) is not recommended. These screws are properly adjusted at the factory. Adjustment for weight of trigger pull may be made by turning trigger adjustment screw (See Fig. 4). Turn clockwise to adjust for heavier pull and counterclockwise for a lighter pull.

TO ADJUST BUTT PLATE ASSEMBLY — To increase or decrease length of stock, gradually loosen socket head tube clamp screws. Then adjust butt plate tube and tighten screws to hold position. To change vertical position of butt pad, loosen tube screw, adjust to preference, then tighten screw to hold.



BARREL CLEANING AND CARE — Remove bolt. Wipe bore with 22 caliber cleaning patch. It is important that bore be cleaned from breech to muzzle to prevent shooting residue in barrel from falling into action. Use lightly oiled cloth patch after cleaning. Wipe brush, if necessary, with powder solvent.

ACTION CLEANING AND CARE — Should it be necessary to clean action, the stock should be removed. Unscrew takedown screw. Remove stock. Wash action with petroleum solvent, such as kerosene. Wipe clean and re-oil lightly. Cocking cam surfaces on bolt should be kept lubricated. When shooting in freezing weather, remove excess oil and use dry graphite as lubricant.



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Remington 540 Manual

Katrin Zwirgmaier



Remington 540 Manual:

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