

SHIFT STL-H05-MDKA-L

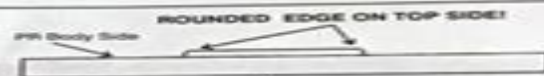
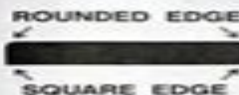
TECHNOLOGY PRODUCTS

A DIVISION OF SUPERIOR TRANSMISSION PARTS, INC.

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TransLab
ENGINEERED
When its TransLab Engineered... It's a **SUPERIOR Kit****START HERE → Drill****ATTENTION TECHNICIAN!**

Stamped parts usually have a rounded edge on one side as a result of the manufacture process.



PLUG SHOULD BE FLUSH ON PR BODY SIDE!
The picture shows BOTTOM (main VB) SIDE VIEW of the plate. Lay it as shown on a hard flat surface. Insert plug in hole (rounded edge up) and give it a couple solid smacks with a small hammer to spread it tight, completely filling the hole.
IF THE PLUG STICKS OUT A BIT ON THE PR BODY SIDE, FILE IT FLUSH TO AVOID INTERFERENCE WITH THE CASTING!

INSTALL NEW ALUM PLUG IN HOLE AND DRILL TWO HOLES WITH .062" BIT SUPPLIED

AFTER INSTALL make two deep dimples (guide holes for the drill bit) with a center punch and small hammer. This also makes the plug tighter in the plate and work hardens the material. Carefully drill two holes with the .062" bit supplied. Do not push hard. Allow the bit to cut it's way through. File plug flush on both sides.

This Fix Is For Hot Reverse To Drive Delay Or Double Bump Engage



LOCKUP TIMING VALVE

ATTENTION BUILDER

The manual detent lever on many later models is mounted very close to CPC valve B. Grind off the nub on the end of the plug before install to prevent interference during assembly.



Install New Purple Spring

CPC Valve A

LOCKUP TIMING VALVE



Install New Purple Spring

CPC Valve C

!! CAUTION !!

Remove, clean, and inspect REVERSE CPC valve and bore to avoid reverse engagement issues. A BenchBuddy™ can be used to remove imbedded particles.



Install New Purple Spring

CPC Valve B



REVERSE Control Valve

Transmission Mdk Repair Manual

**General Motors Corporation. Chevrolet
Motor Division**



Transmission Mdka Repair Manual:

Max Ellery's Transmission Repair Manual Holden's 1963-1988 Max Ellery,1996-07-01 **General Motors Automatic Transmission Overhaul** John Haynes,2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60 Direct and General Support Maintenance Manual ,1971 **Ford Automatic Transmission Overhaul** John Haynes,2001-10-13 Covers rear wheel drive models C3 C4 C5 C6 and AOD and front wheel drive models ATX FLC and AXOD Included are the fundamentals diagnosis techniques and modifications Model 35 Automatic Transmission Workshop Manual Rootes Limited. Service Division,19?? *Transmission Repair Book Ford 1960 to 2007* Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications **Service Manual** ,1988 **Direct and General Support Maintenance Manual for Transmission Assembly, Automatic, Model TX 200-2A, Allison Division, GM, 2520-860-7342, Transmission Assembly, Automatic, Model TX 200-2B, Allison Division, GM, 2520-964-9207, Transmission Assembly, Automatic, Model TX 200-6, Allison Division, GM, 2520-045-3108** ,1969 Chevrolet Powerglide Automatic Transmission General Motors Corporation. Chevrolet Motor Division,1952 Repair Manual Ford Motor Company. Service Department,1947 *Heavy Truck Repair Manual* ,2020 4-speed Transmission Repair Manual Toyota Motor Sales Co., Ltd. Export-Technical Division,1966 **Direct Support and General Support Maintenance Manual for Transmission, Model 3052, NSN 2520-00-347-4520** ,1981 Truck Unit Repair Manual ,1978 Workshop Manual for Model 45 Automatic Transmission Chrysler United Kingdom Limited,1973 **Shop Manual for Automatic Transmissions and Transaxles** Jack Erjavec,2011 Heavy Truck Repair Manual Motor Information Systems (Firm),2014 *Motor Heavy Truck Repair Manual* ,2008 *How To Rebuild and Modify Your Manual Transmission* Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission *DA Maverick Repair Manual Supplement* ,19??

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