Item	Specification
Wheel Hub Retaining Nuts (front and rear)	80 ft. lbs. (108 Nm)
Steering Post to Bulkhead	20 ft. lbs. (27 Nm)
Steering Post to Gearcase	22 ft. lbs. (30 Nm)
Tie Rod to Bearing Carrier Tie Rod to Steering Frog	44 ft. lbs. (60 Nm)
Brake Caliper Mount Bolts	37 ft. lbs. (50 Nm)
Shock Mounting Bolts	37 ft. lbs. (50 Nm)
Front Ball Joint Pinch Bolts (upper and lower)	21 ft. lbs. (28 Nm)
Front A-arm to Frame Bolts (upper and lower)	40 ft. lbs. (54 Nm)
Front Gearcase Mount Bolts	36 ft. lbs. (49 Nm)
Rear A-arm to Frame Bolts (upper and lower)	45 ft. lbs. (61 Nm)
Rear Upper A-Arm to Bearing Carrier Bolts	40 ft. lbs. (54 Nm)
Rear Lower A-Arm to Bearing Carrier Bolts	45 ft. lbs. (61 Nm)
Rear Propshaft Bolts	18 ft. lbs. (24 Nm)
Rear Gearcase Mount Bolts	40 ft. lbs. (54 Nm)

# **Polaris 400 Crank Case Torque Specs**

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