

the programmable all-round model with 18.5" color-display and Touch-Screen operation for all standard cutting work with graphical programming automation for an extensive automated workflow.

Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make-ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system



Description of the machine

The High-Speed Cutter POLAR N 115 PLUS is mainly used in the print format class 70 x 100 cm | 40" in. Formats up to a diagonal of 1,150 mm | 45.28 in. can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The high speed cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The high-speed cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

Technical data

Cutting width	1,150 mm 45.28 in
Feeding depth	1,150 mm 45.28 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min	150 daN 331 lbs
Clamp pressure, max	4,500 daN 9,921 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	25 mm 0.98 in
Smallest cut, automatically, with false plate	95 mm 3.74 in

Further technical data are available for download on our website.

Polar Mohr 115 Cutter Manual

Christian G. Meyer



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Table of Contents Polar Mohr 115 Cutter Manual

1. Understanding the eBook Polar Mohr 115 Cutter Manual
 - The Rise of Digital Reading Polar Mohr 115 Cutter Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polar Mohr 115 Cutter Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polar Mohr 115 Cutter Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polar Mohr 115 Cutter Manual
 - Personalized Recommendations
 - Polar Mohr 115 Cutter Manual User Reviews and Ratings
 - Polar Mohr 115 Cutter Manual and Bestseller Lists

5. Accessing Polar Mohr 115 Cutter Manual Free and Paid eBooks
 - Polar Mohr 115 Cutter Manual Public Domain eBooks
 - Polar Mohr 115 Cutter Manual eBook Subscription Services
 - Polar Mohr 115 Cutter Manual Budget-Friendly Options
6. Navigating Polar Mohr 115 Cutter Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polar Mohr 115 Cutter Manual Compatibility with Devices
 - Polar Mohr 115 Cutter Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polar Mohr 115 Cutter Manual
 - Highlighting and Note-Taking Polar Mohr 115 Cutter Manual
 - Interactive Elements Polar Mohr 115 Cutter Manual
8. Staying Engaged with Polar Mohr 115 Cutter Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polar Mohr 115 Cutter Manual
9. Balancing eBooks and Physical Books Polar Mohr 115 Cutter Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polar Mohr 115 Cutter Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Polar Mohr 115 Cutter Manual
 - Setting Reading Goals Polar Mohr 115 Cutter Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polar Mohr 115 Cutter Manual
 - Fact-Checking eBook Content of Polar Mohr 115 Cutter Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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