

5110 Pressure Taps

When servicing a 5110-400, it may be necessary to check system pressure at various locations. You can do this by installing a piercing valve or a saddle fitting in the system at the desired location and connecting it to a gauge manifold.

Piercing Valves

Piercing valves are available for different size tubes from various suppliers and include installation instructions.

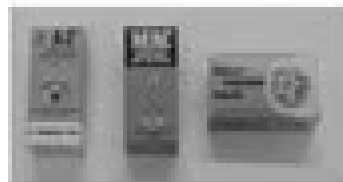


Figure 6: Typical Piercing Valves

IMPORTANT: When unit service is complete, piercing valves should be removed to prevent refrigeration leaks. Nitrogen or another inert gas should be used to purge the tubes while soldering the pierced hole shut.

Saddle Fitting Installation

If a piercing valve is not available, a technician can fabricate and install a pressure tap fitting as follows:

1. Evacuate the system.
2. Use 1/16" silver solder and install a brass saddle fitting onto the refrigerant line.

IMPORTANT: Nitrogen or another inert gas should be used to purge the tubes while soldering the saddle fitting to the tube.



Figure 10: Saddle Fitting

3. Install a NTP in flare Schrader fitting onto saddle fitting.



Figure 11: Saddle Fitting and Schrader Valve

4. Leak check saddle fitting with nitrogen.
5. Remove Schrader fitting from saddle fitting and install piercing tool. Tighten piercing tool nut onto saddle fitting then tighten piercing tool center bolt to pierce tube. Remove piercing tool from saddle fitting.



Figure 12: Piercing Tool

NOTE: If the piercing tool is not available, purgify the system with nitrogen or another inert gas, solder the saddle fitting to the tube. With the inert gas set at a low pressure, use the saddle fitting as a guide and carefully drill hole in tube being sure copper shavings are blown out of tube.

6. Install the Schrader fitting onto saddle fitting.
7. Leak check saddle fitting with nitrogen.
8. Recharge the unit.

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Thermo King Tripac Troubleshooting Manual

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