



# SACHS 50

REPAIR MANUAL

July 1955 Edition

FICHTEL & SACHS AG, SCHWEINFURT (MAIN)

# Sachs Workshop Manual

**Causey Enterprises, LLC**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

## **Sachs Workshop Manual:**

*SACHS 100cc & 125cc ENGINES 1968-1975 WORKSHOP MANUAL - INCLUDING DATA FOR THE SACHS & DKW MOTORCYCLES THAT UTILIZED THESE ENGINES* ,2023-11-20 234 pages and more than 300 illustrations and charts size 8 25 x 10 75 inches This manual is a reproduction of the original Floyd Clymer 100cc and 125cc Sachs Engine workshop manual However it has been updated with a 1974 illustrated List of Spares for the 100cc and 125cc Sachs engines In addition it includes a 1968 illustrated Spare Parts List for the 1968 to 1971 Sachs Enduro Cross Country and Moto Cross motorcycles that was omitted from the later editions It has also been expanded to include maintenance and repair data for both the leading link and telescopic fork variants of the 1971 to 1975 Sachs DKW Enduro Boondocker Moto Cross and Hornet motorcycles plus a 1972 illustrated Spare Parts List for those models Obviously this manual evolved in part due to the Sachs acquisition of both Hercules motorcycles in the late 1950 s and DKW in 1966 However it will also be of use to owners of any other motorcycles that utilized this series of 100cc and 125cc Sachs engines After the end of World War II several motorcycle manufacturers were merged or absorbed under the Sachs banner and in 1968 Sachs introduced their 100cc and 125cc Enduro Cross Country and Moto Cross motorcycles for sale in the USA The significance of the Sachs Hercules and DKW mergers would soon become apparent as while the Sachs motorcycles carried the Sachs logo on the engine case they featured a Hercules identification plate on the steering head In addition Sachs ultimately decided to market their Enduros and Scramblers under the DKW badge and the original Sachs Enduro Cross Country and Moto Cross models disappeared from the USA market in late 1971 However they were replaced by 125cc DKW Enduro Boondocker Moto Cross and Hornet models that were mechanically identical to the previous Sachs models a true case of badge engineering In 1968 when Sachs introduced their 100cc and 125cc series of 2 stroke engines it was not long before the off road and competition world recognized their durability and performance Consequently within a short period of time Sachs engines were in use by a large number of other motorcycle manufacturers Perhaps the most prominent USA manufacturer being Penton Motorcycles who produced their first competition Sachs powered models in 1968 Floyd Clymer quickly realized that there was a need for service and repair information for these engines and he set about preparation of an appropriate manual in early 1969

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**WALNECK'S CLASSIC CYCLE TRADER, DECEMBER/JANUARY 1986-87** Causey Enterprises, LLC, **PENTON - SACHS 1968-1975 BERKSHIRE & SIX DAY 100cc & 125cc WORKSHOP MANUALS** Floyd Clymer,Penton Motorcycles,2024-04-03 170 pages and more than 300 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of 6 publications It includes the September 1974 workshop manual for the Penton 100cc Berkshire and the 125cc Six Day models plus three Penton illustrated parts lists for those same models In addition it also includes the 1969 Floyd Clymer 100cc and 125cc Sachs engines workshop manual plus an illustrated Sachs engine parts list The off road motorcycle revolution was at its peak by the mid 1960 s and while the predominance of those motorcycles were imports Maico Hodaka Bultaco Husqvarna Ducati to name just a few there were no USA manufacturers This situation changed when entrepreneur John Penton struck a deal with KTM to produce a series of off road motorcycles to his specification This collaboration resulted in the birth of Penton motorcycles namely the 100cc Berkshire and the 125cc Six Day models Today Penton motorcycles are highly sought after classics from the mid 1960 s off road revolution There are few if any manuals that deal with the Penton KTM Sachs motorcycles and those that are available are lacking the detail required to repair maintain and overhaul the Sachs engines Floyd Clymer was the first to publish an in depth workshop manual for the 100cc and 125cc Sachs engines and it is included in this publication The combination of the Penton and Clymer manuals yields a comprehensive workshop manual and the inclusion of the illustrated parts list for both manufacturers will be a major assistance in the repair and or restoration of the Penton Berkshire and Six Day models Unfortunately owners of these early Penton motorcycles are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals and parts lists that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years

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