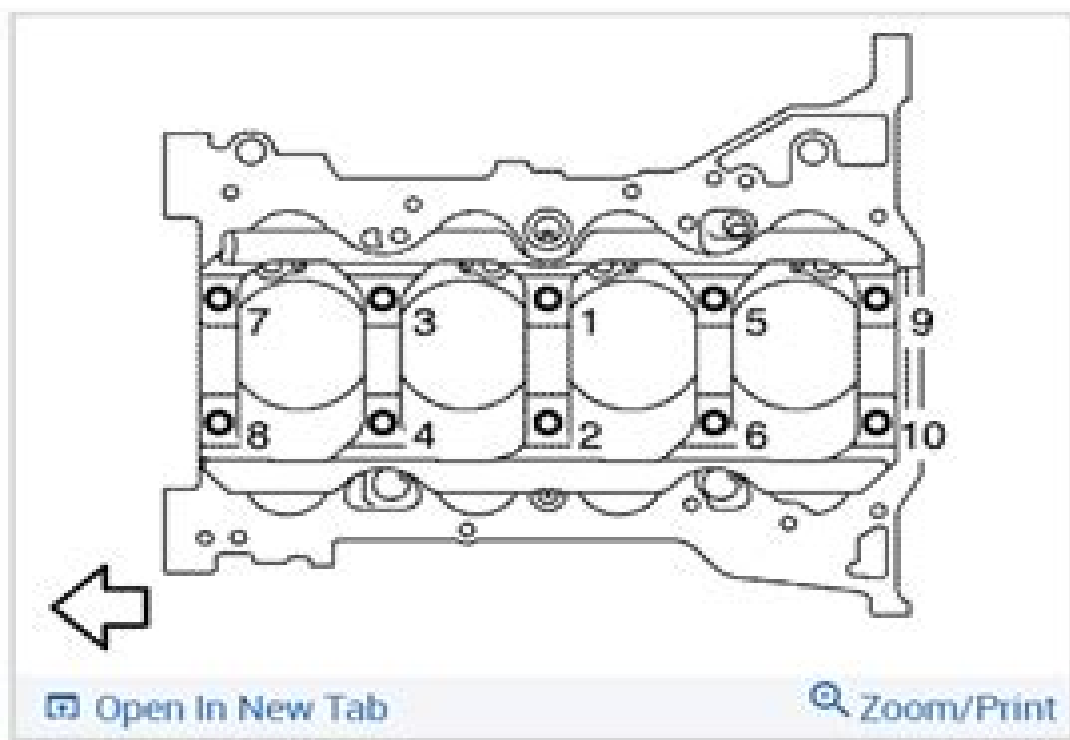


Main Bearing Cap Torque & Sequence



White arrow indicates : Engine front

Tighten main bearing cap bolts in numerical order as shown in the figure with the following procedure:

Tighten main bearing cap bolts : 34.3 Nm (3.5 kg-m, 25 ft-lb)

Turn main bearing cap bolts 70 degrees clockwise (angle tightening) in order from No. 1 to 10 in the figure.

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