

Tension Testing Methods of Weld Zone

1. SCOPE

This Standard specifies the tension testing methods of the weld zone.

2. CLASSIFICATION OF TESTS

Tests shall be classified as shown in the table below:

Table Classification of tests

| Classification | Test material | Test piece | Remarks |
|--|---------------------|-------------------|---|
| Tension test for butt-welded joint of plates | No. 1 test material | No. 1 test piece | |
| | | No. 2A test piece | Less than 50 mm O.D. |
| | | No. 2B test piece | 50 mm min. O.D., and less than 5 mm thickness |
| | | No. 2C test piece | 50 mm min. O.D., and 5 mm thickness min. |
| Tension test for butt-welded joint of tubes | No. 2 test material | | |
| | | No. 3 test piece | 5 mm max. thickness (cross tension test) |
| Tension test for spot-welded joint of plates | — | No. 4 test piece | |

3. TEST MATERIAL AND TEST PIECES

3.1 The test material of butt welded joint of plates shall be prepared as shown in Figure 1, and the test piece shall be prepared as shown in Figure 2.

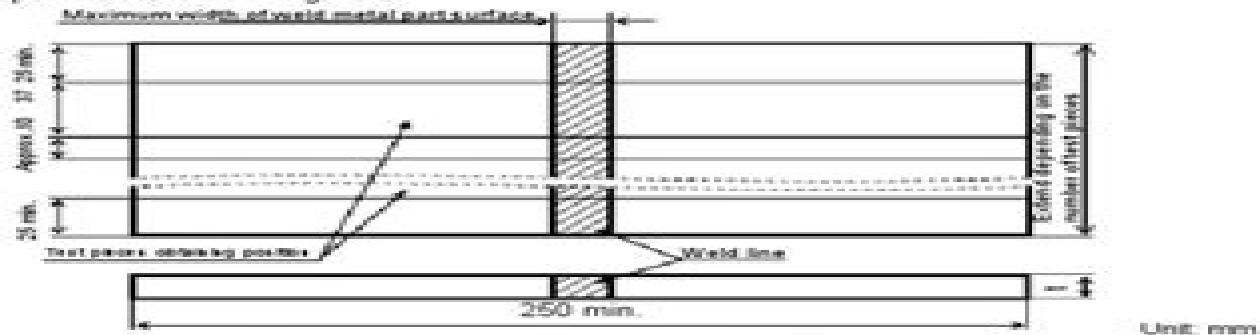


Figure 1 Tension test material for butt welded joint of plates
(No. 1 Test material)

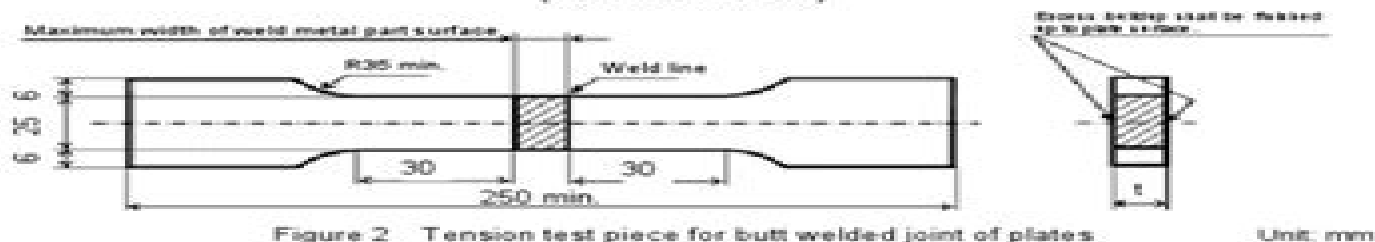


Figure 2 Tension test piece for butt welded joint of plates
(No. 1 Test piece)

Remark: Test piece No. 1 shall be in accordance with JIS Z 3121 1A and ISO 4136.

Normative References and References: See page 5

Nissan Engineering Standard M0141

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Nissan Engineering Standard M0141:

Service Manual Nissan Jidōsha Kabushiki Kaisha, 1971

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