

General

Applies to G and R series with fuel system PDE or HPL.

Tools

Examples of suitable tools from Scania:

Part number	Designation
99 242	Cab lifting tool
99 431	Cab strut

Work description

1. Drain the cooling system.
2. Drain the air system.¹
3. Open the front grille panel. Remove the lower front grille panel and its hinges.
4. Tilt the cab. Secure with cab strut 99 431 or tool with corresponding function.
5. Remove the charge air hoses from the charge air cooler (1).
6. Remove the upper recirculation shield (2).

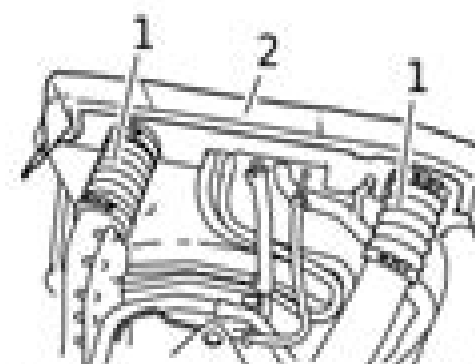


WARNING!

Do not open the AC circuit or undo any connections since they contain pressurised refrigerant.

7. Undo AC pipe brackets² and the clamp on one of the AC pipes.

1. Vehicles with air suspension.
2. Vehicles with AC.



1. Charge air hoses
2. Upper recirculation shield

Radiator Repair Manual

Daniel F McAuley



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Table of Contents Radiator Repair Manual

1. Understanding the eBook Radiator Repair Manual
 - The Rise of Digital Reading Radiator Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Radiator Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Radiator Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Radiator Repair Manual
 - Personalized Recommendations
 - Radiator Repair Manual User Reviews and Ratings
 - Radiator Repair Manual and Bestseller Lists
5. Accessing Radiator Repair Manual Free and Paid eBooks
 - Radiator Repair Manual Public Domain eBooks
 - Radiator Repair Manual eBook Subscription Services
 - Radiator Repair Manual Budget-Friendly Options

6. Navigating Radiator Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Radiator Repair Manual Compatibility with Devices
 - Radiator Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Radiator Repair Manual
 - Highlighting and Note-Taking Radiator Repair Manual
 - Interactive Elements Radiator Repair Manual
8. Staying Engaged with Radiator Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Radiator Repair Manual
9. Balancing eBooks and Physical Books Radiator Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Radiator Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Radiator Repair Manual
 - Setting Reading Goals Radiator Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Radiator Repair Manual
 - Fact-Checking eBook Content of Radiator Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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