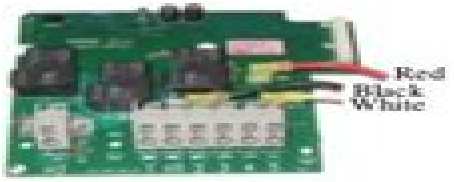
10. If you are returning the heater relay board with a warranty claim, be sure to package it in original factory packaging (you must use the packaging from the new board).

Mounting the New Heater Relay Board into the Control Box:

1. Line up the connector on the top right of the heater relay board with the connection on the top left of the control board.
2. Making sure all the screw holes are lined up, use the lift points in figure 2 and press down firmly to secure the relay board.
   Caution: Make sure connections are aligned perfectly!
3. Line up metal guard and screw into place.
4. Connect the new **RED, WHITE, AND BLACK** wires from the heater relay board, through the guard slot, to the labeled connections on the main control board.
5. Line up cover bracket and screw into place.
   Note: Make sure to slide cover bracket into slot in the metal guard.



New Relay Board

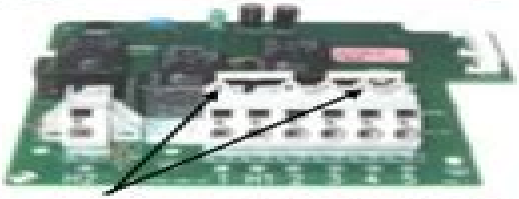
Connecting the Heater:

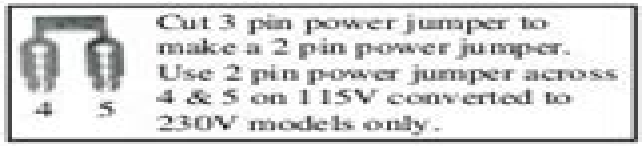
1. If current heater has flag terminals, cut terminals off black & white wires and strip insulation off by 3/8" as shown.
   Caution: Be sure to strip properly to maintain wire integrity.
2. Connect the black heater wire to H1 and White heater wire to H2 of the heater relay board.
3. Connect the green heater ground wire to GND terminal as shown.

Wiring the Line Voltage Conduit to Terminal Block

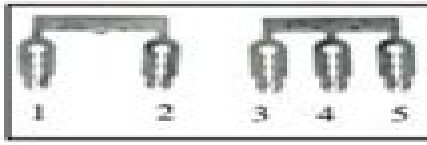
CAUTION! If the line voltage is wired incorrectly, damage to the control box may occur.

1. Locate the wiring instructions on control box cover for your spa model.
2. Wire the terminal block (TB-1) as shown on the control box cover.
3. Double-check the setting of the Power Jumpers for the spa model and configuration using the control box cover label. Use Power Jumpers from old board if applicable.





Cut 3 pin power jumper to make a 2 pin power jumper. Use 2 pin power jumper across 4 & 5 on 115V converted to 230V models only.



Cut center pin from a 3 pin power jumper. Use power jumpers illustrated on 115V models only.

Completing the Repair.

1. Orient the control box cover with the logo right-side-up.
2. Secure the cover with the **2 NEW 3/8" SCREWS** provided in the kit.
3. Close the equipment compartment and secure the door using the screws.
4. Reconnect power to spa and test spa functions.

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