

## 4.2 Fresh air connection gasket - To remove and fit

Disconnect the battery negative leads + Vehicle electric, Page Gr. 27

De-grease the heating, air-conditioning and ventilation (HVAC) refrigeration system + Heating, ventilation, air conditioning system, Page Gr. 87

Remove the HVAC system + Heating, ventilation, air conditioning system, Page Gr. 87

Remove the left or right fresh air connection gasket by peeling away from the HVAC unit.

### Installation

Clean the surface of the unit with VHT cleaner (C31180) and water in a 50:50 solution using a clean cloth and fit the seal in place.

Disconnect the condensate drain pipes by cutting the cable (as shown in the diagram).

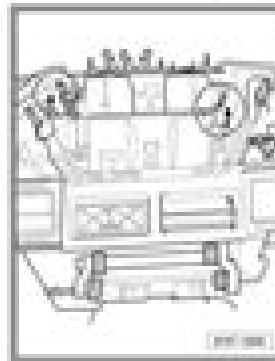
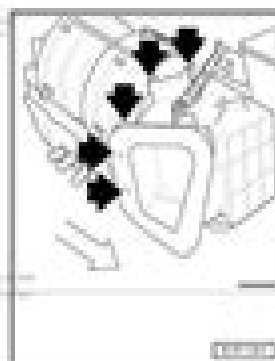
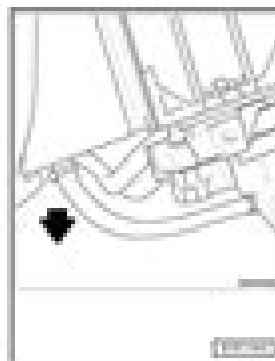
Disconnect the blower motor electrical connection + Heating, ventilation, air conditioning system, Page Gr. 87

Cut the associated electrical wires (as shown).

Disconnect the left-hand side linkage + Heating, ventilation, air conditioning system, Page Gr. 87

Unscrew the fixing torque screws and remove in the direction of the arrow.

**Note** To remove the right fresh air connection gasket, repeat the process disconnecting the blower motor air recirculating flap + Heating, ventilation, air conditioning system, Page Gr. 87 and right-hand side linkage + Heating, ventilation, air conditioning system, Page Gr. 87



## 4.3 Blower motors - To remove and fit

Disconnect the battery negative leads + Vehicle electric, Page Gr. 27

Remove the engine cover + Power unit, Page Gr. 10

De-grease the heating, ventilation and air-conditioning (HVAC) system + Heating, ventilation, air conditioning system, Page Gr. 87

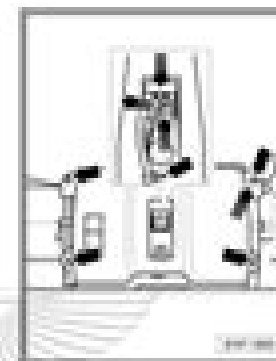
Remove the HVAC unit + Heating, ventilation, air conditioning system, Page Gr. 87

Undo the left and right linkages.

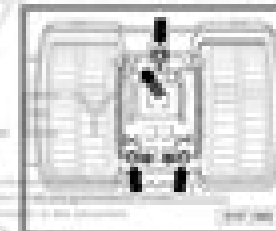
Remove the connector, cut open the cable connector, unfasten the screws and fit open the cover.

### Installation

Ensure that the cover is correctly seated.



Unfasten the screws and remove the blower motor.



## 4.4 Heater matrix - To remove and fit

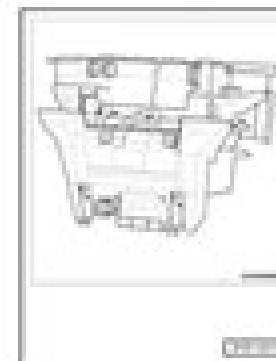
Disconnect the battery negative leads + Vehicle electric, Page Gr. 27

Remove the HVAC unit + Heating, ventilation, air conditioning system, Page Gr. 87

Disconnect the temperature heater core sensors electrical connections + Heating, ventilation, air conditioning system, Page Gr. 87

Disconnect the electrical heating, ventilation and air-conditioning (HVAC) items.

Undo and unscrew to remove the heater matrix cover.



# Owners Manual For 3 Bentley Arnage T

**Chao Zhang**



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