



DT230

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YAMAHA

An Official Yamaha Service Manual

SERVICE MANUAL

CYLINDER HEAD, CYLINDER, PISTON AND YPVS VALVE

ENG



REMOVING THE CYLINDER HEAD

1. Remove:
- cylinder head nut

NOTE:

Loosen each nut 1/2 of a turn at a time. After all of the nuts are fully loosened, remove them.



REMOVING THE CYLINDER AND PISTON

1. Remove:
- piston pin clip ①
 - piston pin ②
 - piston ③

CAUTION:

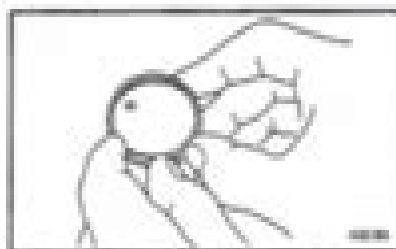
Do not use a hammer to drive the piston pin out.

NOTE:

- Before removing the piston pin clip, cover the crankcase opening with a clean rag to prevent the piston pin clip from falling into the crankcase.
- Before removing the piston pin, deburr the piston pin clip's groove and the piston's pin bore area. If both areas are deburred and the piston pin is still difficult to remove, remove it with the piston pin puller ④.



Piston pin puller set
90880-01304



2. Remove:
- top ring
 - 2nd ring

NOTE:

When removing a piston ring, open the end gap with your fingers and lift the other side of the ring over the piston crown.

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Mansur Darlington



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Yamaha TZR125 and DT125R Service and Repair Manual Mark Coombs, Phil Mather, 2003-03-01 *Yamaha RD 400 Twin, Owners Workshop Manual* Mansur Darlington, 1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975 *Yamaha RD400 Twin Owners Workshop Manual* Mansur Darlington, 1984

Yamaha RD and DT 125 LC Owners Workshop Manual Jeremy Churchill, Pete Shoemark, 1985 *Yamaha XT, TT, and SR 500 Singles Owners Workshop Manual, No. 342* John Haynes, 1992-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Yamaha T50 & 80 Townmate Owners Workshop Manual** Pete Shoemark, 1991-01-01

Yamaha XJ900S Diversion Service & Repair Manual Matthew Coombs, 2000 *Yamaha YZF600R Thundercat FZS600 Fazer* Matthew Coombs, 2006-11-15 This repair manual covers Yamaha YZF600R Thundercat YZF600 1996 2003 FZS600 Fazer 1998 2003 and FZS600S Fazer 2001

Yamaha XJ600S (Seca II/Diversion) and XJ600N Owners Workshop Manual Haynes Publishing, Alan Ahlstrand, John Harold Haynes, 1996-02 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Yamaha XJ600S & XJ600N** Alan Ahlstrand, John Harold Haynes, 1999 **Yamaha XJ 650 and XJ 750 Fours Owners Workshop Manual, No. M738** John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers Yamaha XJ650 UK 1980 1984 XJ650 Maxim US 1980 1983 XJ650M Midnight Maxim US 1981 XJ650R Seca US 1982 XJ750 UK 1981 1984 XJ750 Maxim US 1982 1983 XJ750M Midnight Maxim US 1983 and XJ750R Seca US 1981 1983 *Clymer Yamaha YZ125-490, 1985-1990* Penton Staff, 1994-03-01 With the help of the Clymer Yamaha YZ125 490 1985 1990 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific BMW R1200 models covered by this manual are Yamaha YZ125 1985 1987

Yamaha YZ250 1985 1987 Yamaha YZ490 1985 1990 *Clymer Yamaha XV535-1100 Virago 1981-2003: Service, Repair, Maintenance* Ed Scott,2004-05-30 Service repair and maintenance manual **Yamaha YBR125 & XT125R/X 2005 to 2009** Matthew Coombs,2009-01-01 YBR125 124cc 05 09 YBR125 Custom 124cc 08 09 XT125R 124cc 05 09 XT125X Supermoto 124cc 05 09 Yamaha RD50 & 80 Owners Workshop Manual Jeremy Churchill,1986

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