

3. Remove the blind plug.
Install crankcase separating tool on the right crankcase.



1. Blind plug

NOTE:

Tighten the securing bolts on the crankcase separating tool, but make sure the tool body is parallel with the case. If necessary, one screw may be backed out slightly to level tool body.



1. Crankcase separating tool

CAUTION:

Use a soft hammer to tap on the case half. Tap only on reinforced portions of case. Do not tap on gasket mating surface. Work slowly and carefully. Make sure the case halves separate evenly. If one end "hangs up," take pressure off the push screw, realign and start over. If the halves are reluctant to separate, check for a remaining case screw or fitting. Do not force.

Bearings and oil seals

1. After cleaning and lubricating the bearings, rotate inner race with a finger. If rough spots are noticed, replace the bearing.



NOTE:

Bearing(s) are most easily removed or installed if the cases are first heated to approximately 90° ~ 120°C (194° ~ 248°F). Bring the case up to proper temperature slowly. Use an oven.

2. Check oil seal lips for damage or wear. Replace as required.
3. Always replace crankshaft oil seals whenever the crankshaft is removed.
4. Install bearing(s) and oil seal(s) with their manufacturer marks or numbers facing outward. Before installation, apply grease to oil seal lips and bearings.



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