

STEERING STEM

CHECKING THE STEERING STEM

1. Check:
 - Steering stem
 - Bends → Replace.

WARNING

Do not attempt to straighten a bent stem; this may dangerously weaken the stem.

2. Check:
 - Oil seals
 - Steering stem bushings
 - Wear/damage → Replace.
3. Check: (YFM5FGP/YFM7FGP only)
 - Steering stem joint
 - Cracks/damage → Replace.

INSTALLING THE STEERING STEM (for YFM5FG/YFM7FG)

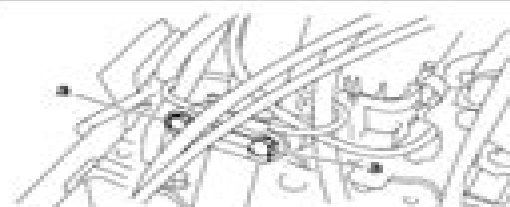
1. Install:
 - Cable guide
 - Lock washer **New**
 - Steering stem bolts



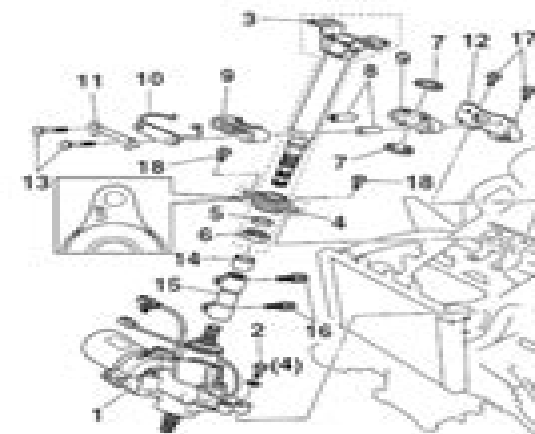
Steering stem bolt
23 Nm (2.3 m.kg, 17 ft-lb)

TIP

- Bend the lock washer tab "a" along a flat side of the bolt.
- Pass the cable and hoses through the cable guide. Refer to "CABLE ROUTING" on page 2-33.



INSTALLING THE STEERING STEM (for YFM5FGP/YFM7FGP)



1. Install:
 - EPS unit "1"
 - Washers
 - EPS unit bolts "2"



EPS unit bolt
30 Nm (3.0 m.kg, 22 ft-lb)
LOCTITE®

2. Install:
 - Steering stem "3"
 - Steering stem bearing "4"
 - Collar "5"
 - Bearing nut "6"



Bearing nut
125 Nm (12.5 m.kg, 90 ft-lb)

TIP

Install the steering stem bearing with the "UP" mark facing up.

3. Install:
 - Oil seals "7" **New**
 - Collars "8"
 - Steering stem bushings "9"
 - Cable guide "10"
 - Lock washer "11" **New**
 - Steering stem bracket "12"

Yamaha Grizzly 550 700 Shop Manual 2009 2011

**Chris Rogers, Pete Shoemark, Jeremy
Churchill**



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