

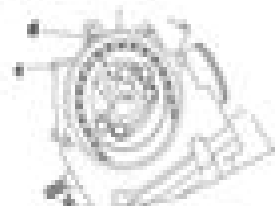
### REMOVING THE CYLINDER HEAD

- Align
  - T mark "V" on the AC magnet rotor (with the stationary pointer "V" on the AC magnet cover)

Turn the camshaft counterclockwise.

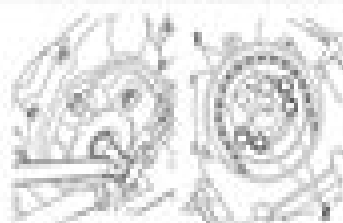


- When the piston is at TDC on the compression stroke, align the "T" mark "V" on the cam shaft sprocket with the stationary pointer "V" on the cylinder head.



- Loosen
  - Camshaft sprocket bolts "Y"
  - Decompressor assembly bolts "Z"

While holding the AC magnet rotor nut with a wrench, loosen the camshaft sprocket bolts and decompressor assembly bolts.



- Loosen
  - Timing chain tensioner cap bolt

- Remove
  - Timing chain tensioner (along with the gasket)
  - Camshaft sprocket
  - Timing chain

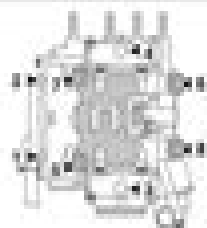
#### TIP

To prevent the timing chain from falling into the crankcase, fasten it with a wire.

- Remove
  - Cylinder head

#### TIP

- Loosen the bolts in the proper sequence as shown.
- Loosen each bolt 1/2 of a turn at a time. After all of the bolts are fully loosened, remove them.



### CHECKING THE CYLINDER HEAD

- Eliminate
  - Combustion chamber carbon deposits (with a rounded scraper)

#### NOTICE

Do not use a sharp instrument, otherwise, the following may be damaged or scratched:

- Spark plug bore threads
- Valve seats



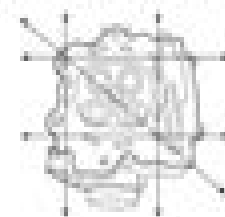
- Check
  - Cylinder head
    - Damage/cracks → Replace
  - Cylinder head water jacket
    - Mineral deposits/rust → Eliminate

- Measure
    - Cylinder head warpage
- Out of specification → Resurface the cylinder head



Warpage limit  
0.03 mm (0.0012 in)

- Place a straightedge "T" and a thickness gauge "Z" across the cylinder head.



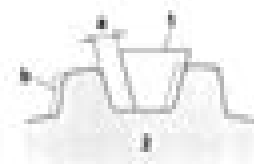
- Measure the warpage.
- If the limit is exceeded, resurface the cylinder head as follows.
- Place a 400-600 grit wet sandpaper on the surface plate and resurface the cylinder head using a figure-eight sanding pattern.

#### TIP

To ensure an even surface, rotate the cylinder head several times.

### CHECKING THE CAMSHAFT SPROCKET

- Check
  - Camshaft sprocket
    - More than 1/4 tooth wear "W" → Replace the camshaft sprocket and the timing chain as a set.



- 1/4 tooth
- Crack
- Timing chain roller
- Camshaft sprocket

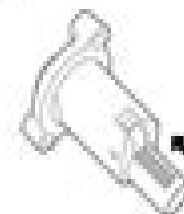
### CHECKING THE TAPPET COVERS AND CAMSHAFT SPROCKET COVER

The following procedure applies to both of the tappet covers.

- Check
    - Tappet cover
    - Camshaft sprocket cover
- Damage/wear → Replace.

### CHECKING THE TIMING CHAIN TENSIONER

- Check
  - Timing chain tensioner
    - Crack/damage → Replace
- Check
  - One-way cam operation
    - Rough movement → Replace the timing chain tensioner.
- Check
  - Timing chain tensioner cap bolt
  - Spring
  - One-way cam
  - Timing chain tensioner nut
    - Damage/wear → Replace the defective part(s).



# Yamaha Grizzly 550 Manual

**Haynes Publishing**

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