

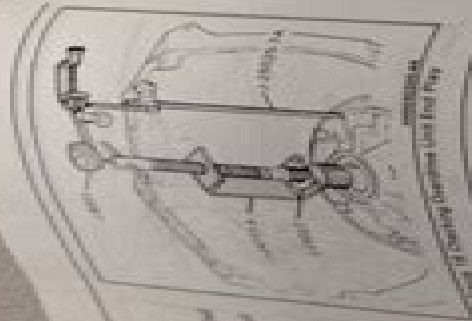


Figure 17 Clutch Shaft End Play Check

CLUTCH SHAFT END PLAY ADJUSTMENT CHART

CLUTCH SHAFT END PLAY	ADJUSTMENT
0.00 to 0.05 mm (0.00 to 0.02 in.)	1. Check
0.05 to 0.10 mm (0.02 to 0.04 in.)	2. Adjust
0.10 to 0.15 mm (0.04 to 0.06 in.)	3. Check
0.15 to 0.20 mm (0.06 to 0.08 in.)	4. Adjust
0.20 to 0.25 mm (0.08 to 0.10 in.)	5. Check
0.25 to 0.30 mm (0.10 to 0.12 in.)	6. Adjust
0.30 to 0.35 mm (0.12 to 0.14 in.)	7. Check
0.35 to 0.40 mm (0.14 to 0.16 in.)	8. Adjust
0.40 to 0.45 mm (0.16 to 0.18 in.)	9. Check
0.45 to 0.50 mm (0.18 to 0.20 in.)	10. Adjust
0.50 to 0.55 mm (0.20 to 0.22 in.)	11. Check
0.55 to 0.60 mm (0.22 to 0.24 in.)	12. Adjust

Figure 18 Clutch Shaft End Play Check

1. Check clutch (120).
2. Adjust clutch (120).
3. Check clutch (120).
4. Check clutch (120).

Clutch Shaft End Play Check

As a diagnostic aid, front gear end play should be checked prior to removing internal parts. If the end play is not within specifications, you should watch for worn or misassembled parts during disassembly.

Tools Required

- 1. 1-2013 Dial Indicator
- 2. 1-2013 Output Shaft and Rear Unit Support Fixture
- 3. 1-2013 Output Shaft Support Fixture
- 4. 1-2013 Front and Direct End Play Checking
- 5. 1-2013 Front and Direct End Play Checking
- 6. 1-2013 Front and Direct End Play Checking
- 7. 1-2013 Front and Direct End Play Checking
- 8. 1-2013 Front and Direct End Play Checking
- 9. 1-2013 Front and Direct End Play Checking
- 10. 1-2013 Front and Direct End Play Checking
- 11. 1-2013 Front and Direct End Play Checking
- 12. 1-2013 Front and Direct End Play Checking

Clutch Shaft End Play Check

As a diagnostic aid, a forward clutch shaft end play should be made prior to removing. If the

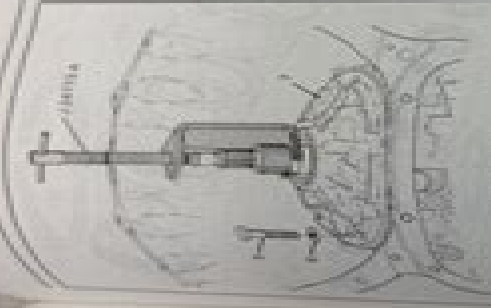


Figure 19 Front Internal Gear to Output Shaft End Play Check

As a diagnostic aid, front gear end play should be checked prior to removing internal parts. If the end play is not within specifications, you should watch for worn or misassembled parts during disassembly.

Tools Required

- 1. 1-2013 Dial Indicator
- 2. 1-2013 Output Shaft and Rear Unit Support Fixture
- 3. 1-2013 Output Shaft Support Fixture
- 4. 1-2013 Front and Direct End Play Checking
- 5. 1-2013 Front and Direct End Play Checking
- 6. 1-2013 Front and Direct End Play Checking
- 7. 1-2013 Front and Direct End Play Checking
- 8. 1-2013 Front and Direct End Play Checking
- 9. 1-2013 Front and Direct End Play Checking
- 10. 1-2013 Front and Direct End Play Checking
- 11. 1-2013 Front and Direct End Play Checking
- 12. 1-2013 Front and Direct End Play Checking

Front Internal Gear to Output Shaft End Play Check

As a diagnostic aid, front gear end play should be checked prior to removing internal parts. If the end play is not within specifications, you should watch for worn or misassembled parts during disassembly.

Tools Required

- 1. 1-2013 Dial Indicator
- 2. 1-2013 Output Shaft and Rear Unit Support Fixture
- 3. 1-2013 Output Shaft Support Fixture
- 4. 1-2013 Front and Direct End Play Checking
- 5. 1-2013 Front and Direct End Play Checking
- 6. 1-2013 Front and Direct End Play Checking
- 7. 1-2013 Front and Direct End Play Checking
- 8. 1-2013 Front and Direct End Play Checking
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- 10. 1-2013 Front and Direct End Play Checking
- 11. 1-2013 Front and Direct End Play Checking
- 12. 1-2013 Front and Direct End Play Checking

Front Internal Gear to Output Shaft End Play Check

As a diagnostic aid, front gear end play should be checked prior to removing internal parts. If the end play is not within specifications, you should watch for worn or misassembled parts during disassembly.

Tools Required

- 1. 1-2013 Dial Indicator
- 2. 1-2013 Output Shaft and Rear Unit Support Fixture
- 3. 1-2013 Output Shaft Support Fixture
- 4. 1-2013 Front and Direct End Play Checking
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9. 1-2013 Front and Direct End Play Checking
10. 1-2013 Front and Direct End Play Checking
11. 1-2013 Front and Direct End Play Checking
12. 1-2013 Front and Direct End Play Checking

Forward and Direct Clutch Disassembly

Remove or Disconnect (Figure 21, 28, 29)

- Tools Required**
- 1. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 2. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 3. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 4. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 5. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 6. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 7. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 8. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 9. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 10. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 11. 1-2013 Forward and Direct Clutch End Play Checking Device
 - 12. 1-2013 Forward and Direct Clutch End Play Checking Device

Front Internal Gear to Output Shaft End Play Check

As a diagnostic aid, front gear end play should be checked prior to removing internal parts. If the end play is not within specifications, you should watch for worn or misassembled parts during disassembly.

Measure (Figure 20 and 31)

- Tools Required**
- 1. 1-2013 Dial Indicator
 - 2. 1-2013 Output Shaft and Rear Unit Support Fixture
 - 3. 1-2013 Output Shaft Support Fixture
 - 4. 1-2013 Front and Direct End Play Checking
 - 5. 1-2013 Front and Direct End Play Checking
 - 6. 1-2013 Front and Direct End Play Checking
 - 7. 1-2013 Front and Direct End Play Checking
 - 8. 1-2013 Front and Direct End Play Checking
 - 9. 1-2013 Front and Direct End Play Checking
 - 10. 1-2013 Front and Direct End Play Checking
 - 11. 1-2013 Front and Direct End Play Checking
 - 12. 1-2013 Front and Direct End Play Checking

Remove or Disconnect (Figure 32)

1. Soap ring (630), selective washer (631), and thrust washer (632).
2. Front internal gear (633).
3. Front carrier (634) and roller bearing (635).
4. Front sun gear (636) and thrust bearing (637).
5. Thrust bearing (637) has only one thrust race.
6. Input drum (640) and rear sun gear (642).
7. Tanged thrust washer (643).

Remove or Disconnect (Figure 33 and 34)

- Tools Required**
- #4 Screw Extractor

Trans Am Service Manual

**Subhas Chandra
Mukhopadhyay, Octavian Adrian
Postolache, Krishanthi P.
Jayasundera, Akshya K. Swain**

Trans Am Service Manual:

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