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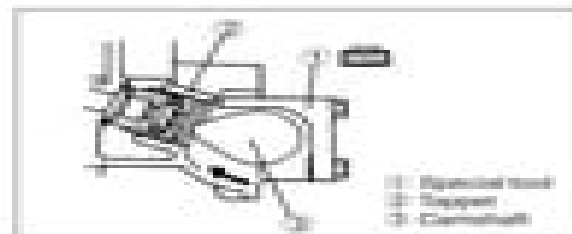
6. Install shim. Identification number should face towards tappet.
7. Rotate crankshaft to be open (off up) valve.
8. Remove tappet holder (1) and tighten camshaft housing bolts to specified torque.

 **Camshaft housing bolt :**
11 N·m (1.1 kg-m, 8.0 lb-ft.)

9. Recheck tappet clearance.

NOTE:

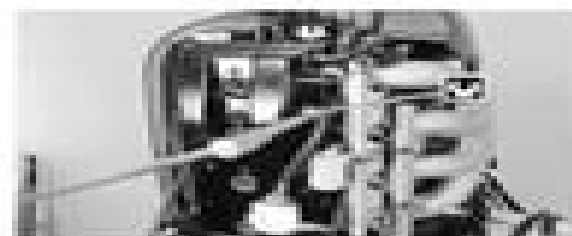
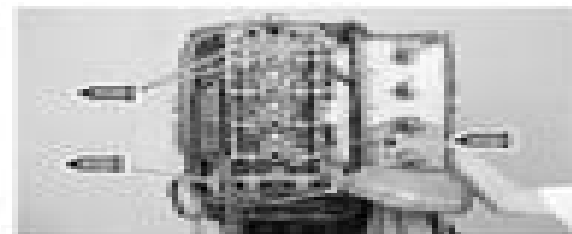
After completing tappet clearance adjustment and securing camshaft housing bolts, inspect tappet clearance again.



INSTALLATION

After checking and adjusting all tappet clearances, install cylinder head cover. Installation is reverse order of removal.
(See page 6-10)

 **Cylinder head cover bolts :**
11 N·m (1.1 kg-m, 7.5 lb-ft.)



Suzuki Outboard Df90 Df100 Df115 Df140 2000 2001 2002 Factory Service Repair Manual

L Towner



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