

### 3) Checking piston ring locating pins

Check the piston ring locating pins for wear or looseness, and if it is faulty, replace the piston.



Fig. 6-2-9 Piston ring locating pin

### 4) Removing carbon

If the carbon deposits on the piston head, piston cooling is affected resulting in overheating. Every time disassembling the engine, remove carbon on the piston head as well as ring groove taking care so as not to scratch the piston surface and the ring groove.

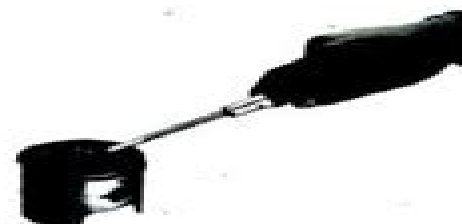


Fig. 6-2-10 Removing carbon

## 6-2-5. Crankshaft

### 1) Crankshaft deflection

Support the crankshaft journals on V blocks and measure the deflection with a dial gauge. If it exceeds the limit, replace or correct the crankshaft.

Crankshaft deflection limit	0.06 mm (0.0024 in)
-----------------------------	---------------------

To correct deflection of the crankshaft, place the crankshaft on a stand and correct with a copper hammer until deflection becomes within the limit.

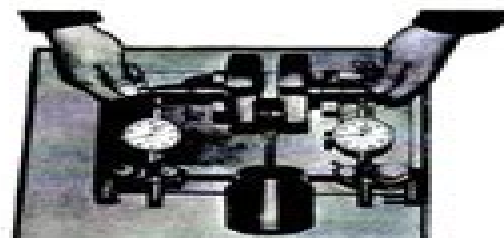


Fig. 6-2-11 Inspection crankshaft deflection



Fig. 6-2-12 Measuring clutch drive plate

# Suzuki Ts 400 Service Manual

**Puja Mehta**



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