# **RELIANCE**°

Bulletin No. REL-JD1.00-1 Group No. 1.00

February 29, 2012 Page 1 of 1

# Torque and Rebuild Specifications for John Deere Powertech 4.5 Liter Engines.

Cylinder Liner Protrusion

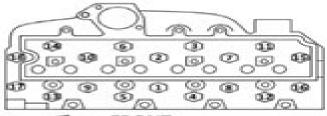
Main Bearing Cap

Connecting Rod Bolt

Piston Protrusion

Crankshaft End Play

Cylinder Head Bolts



.001" - .004"

100 ft. lbs.

43 ft. lbs. +90"

.003" - .010"

.001" - .014"

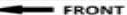
75 ft. lbs.

110 ft. lbs.

Wait 5 minutes

110 ft. lbs.

Tighten an additional 60°



Rocker Arm Support Studs

Valve Clearance (set cold) (2 Valve Head)

w/#1 @ TDC Comp Adjust

w/#1 @ TDC Exhaust Adjust

Rocker Cover Bolts

44 ft. lbs.

1.014" E .018"

#1 I+E, #2 I, #3 E

#2 E. #3 I. #4 I + E

26 ft. lbs.



# **Torque And Rebuild Specifications For John Deere Powertech**

**Brian Smothers** 

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