



Fig. 1J - Four-Speed (Corporation) Cross Section - 50-60 Series Shown

## TRANSMISSION ASSEMBLY

### OPERATION

The mainshaft and first and reverse sliding gear incorporates a method of spline attachment known as the skip tooth design (fig. 2J).

Synchronization is obtained in all forward speeds except first. The second speed synchronizer cone is located in the first and reverse gear as illustrated in Figure 3J.

Parts making up the shifting unit, with exception of the clutch hub, are shown in Figure 4J.

Figure 5J shows exploded view of transmission assembly.

### DISASSEMBLY

1. Remove transmission cover assembly by lifting straight up from transmission.
2. Remove lock spring from nut on reverse shifter lever eccentric and remove nut. Drive eccentric out of case and remove lever.
3. Place transmission in two gears at once to lock gears and remove universal joint flange retaining bolt, lockwasher, and special washer.
4. Pull universal joint flange, or flange and brake drum assembly from mainshaft. Remove speedometer gear.

**NOTE:** The speedo drive gear is installed on the main shaft to 50-60 Models and on the universal joint flange on 10-30 Models.

5. Remove rear bearing retainer and gasket.
6. To remove the mainshaft assembly the entire assembly must be pulled back to remove rear mainshaft bearing from the case. Install Tool J-2667 (10-30 Models) to rear face of transmission case

# What Chevy Manual Transmission Do I Have

**David Newhardt**



## What Chevy Manual Transmission Do I Have:

Chevy Small-Block V-8 Interchange Manual, 2nd Edition David Lewis, 2009 The small block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers But with its popularity come certain problems and this book is your step by step go to manual      **Chevrolet Parts Interchange Manual, 1959-1970** Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges      **Chevrolet Small Block V-8 Interchange Manual** David Lewis, In production for over 20 years nearly every Chevrolet V 8 passenger sedan is powered by this engine This comprehensive manual is packed with photos and detailed information      **Popular Mechanics** ,1975-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle      *How To Rebuild and Modify Your Manual Transmission* Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission      *The Complete Book of Chevrolet Camaro, Revised and Updated 3rd Edition* David Newhardt, 2023-12-05 Get to know every model of Camaro since 1967 in stunning detail through original and GM archival photography insider interviews and technical specifications Officially licensed with General Motors The Complete Book of Chevrolet Camaro Revised prototypes show cars anniversary editions pace cars and more from Camaro s vibrant culture Explore every generation The original model was created to take the pony car fight to Ford s Mustang in the muscle car wars of the 1960s The second gen cars became icons of American automotive styling in the 1970s The third gen cars helped lead a muscle car renaissance in the 1980s The refined fourth gen cars continued to demonstrate GM s engineering know how through 2002 The fifth gen Camaro brought back the iconic nameplate in 2010 The sixth generation continues the Camaro s performance car legacy This luxuriously illustrated volume is a must have for every Camaro and muscle car enthusiast      *How to Restore Your Camaro 1967-1969* Tony E. Huntimer, 2010 Covers all major systems components Cover      **Swap LS Engines into Chevelles & GM A-Bodies: 1964-1972** Jefferson Bryant, 2017-05-15 The GM LS engine has revolutionized the muscle car and the high performance V 8 market It has become a favorite engine to swap into classic cars because it offers a superior combination of horsepower torque and responsiveness in a compact package As such these modern pushrod V 8 engines are installed in vintage GM muscle cars with relative ease and that includes Chevelles and other popular GM A Body cars In fact General Motors manufactured about 500 000 Chevelles and A Body cars between 1968 and 1970 alone Jefferson Bryant author of LS Swaps How To Swap GM LS Engines into Almost

Anything has performed many LS swaps throughout his career and has transplanted the LS into several A Body cars In this comprehensive guide he provides detailed step by step instructions for installing an LS powerplant into a Chevelle Buick GS Oldsmobile Cutlass and Pontiac GTO To successfully install an LS engine you need to select or fabricate motor mounts and adapter plates to mount the engine to the chassis Also you need to integrate the electronic engine controls and wiring harness to the A Body car If you run a fuel injection system a new tank or high pressure fuel pump fuel lines and related equipment must be installed Bryant covers all of these crucial steps and much more He explains essential procedures time saving techniques and solutions to common problems In addition he performs a new LT swap into an A Body car Swapping an LS engine into an A Body is made much easier with a comprehensive guidebook such as this whether you plan on doing it yourself or decide to have a shop do it for you A huge and thriving aftermarket provides a wide range of suspension brake steering chassis and other parts that produce functional improvements Before you tackle your LS Swap project arm yourself with this vital information to guide you through the process p p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial

Popular Science ,1980-02 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **LS Swaps** Jefferson Bryant,2014-04-10 Introduced in 1997 the GM LS engine has become the dominant V 8 engine in GM vehicles and a top selling high performance crate engine GM has released a wide range of Gen III and IV LS engines that deliver spectacular efficiency and performance These compact lightweight cutting edge pushrod V 8 engines have become affordable and readily obtainable from a variety of sources In the process the LS engine has become the most popular V 8 engine to swap into many American and foreign muscle cars sports cars trucks and passenger cars To select the best engine for an LS engine swap you need to carefully consider the application Veteran author and LS engine swap master Jefferson Bryant reveals all the criteria to consider when choosing an LS engine for a swap project You are guided through selecting or fabricating motor mounts for the project Positioning the LS engine in the engine compartment and packaging its equipment is a crucial part of the swap process which is comprehensively covered As part of the installation you need to choose a transmission crossmember that fits the engine and vehicle as well as selecting an oil pan that has the correct profile for the crossmember with adequate ground clearance Often the brake booster steering shaft accessory pulleys and the exhaust system present clearance challenges so this book offers you the best options and solutions In addition adapting the computer control system to the wiring harness and vehicle is a crucial aspect for completing the installation which is thoroughly detailed As an all new edition of the original top selling title LS Swaps How to Swap GM LS Engines into Almost Anything covers the right way to do a spectrum of swaps So pick up this guide select your ride and get started on your next exciting project **Original Pontiac Firebird and Trans Am 1967-2002** Jim Schild, Following Ford and Chevrolet Pontiac entered the pony car market in 1967 and came up with one of the best and most

successful muscle cars ever produced Though based on the Camaro chassis the Firebird offered unique features and high performance and over its nearly 40 years of production it continued to wow drivers as it does today This book details the Firebird s long and illustrious career With high quality detailed color photographs of some of the finer models both originals and faithful restorations the book is at once a unique history and a restoration guide to all four generations of the Firebird Pictures and text profile the correct parts finishes options and trim pieces for various models The book also covers the vehicle s wide variety of engine options along with all special editions and model variations from the Firebird s introduction in 1967 to the final model in 2002

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