

**SCVT Main Exam - March, 2018**  
**SEMESTER - I**  
**WELDER**  
**(Theory)**

**Time : 03 Hrs.**

**Max. Marks : 150**

1. वायुमण्डल की हवा में ऑक्सीजन का आयतन होता है -  
(A) 25%  
(B) 20.93%  
(C) 15.6%  
(D) 18.7%
2. स्टील रस \_\_\_\_\_ धातु का बनाया जाता है -  
(A) माइल्ड स्टील  
(B) फोर्ज्ड स्टील  
(C) कार्बन स्टील  
(D) स्टेनलेस स्टील/सिप्रिंग स्टील
3. TIG वेल्डिंग में \_\_\_\_\_ इलेक्ट्रिक प्रयोग किया जाता है।  
(A) कार्बन  
(B) टंगस्टन  
(C) मेटल  
(D) उपरोक्त सभी
4. वेल्ड के पर्यून की गहराई को \_\_\_\_\_ कहते हैं।  
(A) वेल्ड डेप्थ  
(B) पेनीट्रेशन  
(C) रूट डेप्थ  
(D) लाजलेग्थ
5. सोल्डर का गलनांक कम करने के लिए \_\_\_\_\_ धातु मिलाई जाती है -  
(A) टिन  
(B) बिस्मिथ  
(C) जेड  
(D) सिल्वर
6. ओहम के सिद्धान्त के अनुसार -  
(A)  $R = V / I$   
(B)  $R = T/V$   
(C)  $R = V \times I$   
(D) उपरोक्त कोई नहीं
7. उष्मा ऊर्जा को विद्युत ऊर्जा में बदलने का सूत्र \_\_\_\_\_ है।  
(A)  $H = PRT$   
(B)  $H = VRT$   
(C)  $H = IRT$   
(D)  $H = RI/I$
8. न्यूट्रल फ्लेम के दहन का अनुपाती है -  
(A) 1 : 3  
(B) 2 : 3  
(C) 1 : 2  
(D) 1 : 1
9. एक इंच \_\_\_\_\_ मिमी होते हैं।  
(A) 10.0 मिमी.  
(B) 25.4 मिमी.  
(C) 25.0 मिमी.  
(D) 2.54 मिमी.
10. टार्च को बन्द करते समय पहले किस गैस के वाल्व को बन्द करते -  
(A) ऑक्सीजन  
(B) दोनों एक साथ  
(C) एसीटलीन  
(D) इधमानुसार किसी को भी
11. माइल्ड स्टील का ज्वलनांक \_\_\_\_\_ होता है।  
(A) 1500 °C  
(B) 1400 °C  
(C) 1360 °C  
(D) 1300 °C
12. आर्क वेल्डिंग में विद्युत धारा प्रयोग की जाती है -  
(A) DC  
(B) DC & AC  
(C) AC  
(D) उपरोक्त में से कोई नहीं

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web a bowl of phở nước consits of bánh phở which has been plunged into boiling water for a short time sweet broth made of

long simmered ox bones or chicken bones in the south of vietnam sliced meat beef chicken or shrimp all topped with onions  
the dish is accompanied with lime chili chili sauce chili garlic vinegar

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