

1-25  A 2 mm thick by 3 cm wide AISI 1010 carbon steel strip is cooled in a chamber from 597 to 47°C to avoid instantaneous thermal burn upon contact with skin tissue. The amount of heat rate to be removed from the steel strip is to be determined.



Assumptions 1 Steady operating conditions exist. 2 The stainless steel sheet has constant specific heat and density. 3 Changes in potential and kinetic energy are negligible.

Properties For AISI 1010 carbon steel, the specific heat of AISI 1010 steel at $(597 + 47)^\circ\text{C} / 2 = 322^\circ\text{C} = 595\text{ K}$ is $682\text{ J/kg}\cdot\text{K}$ (by interpolation from Table A-3), and the density is given as 7832 kg/m^3 .

Analysis The mass of the steel strip being conveyed enters and exits the chamber at a rate of

$$\dot{m} = \rho \dot{V} = \rho b v t$$

The rate of heat being removed from the steel strip in the chamber is given as

$$\begin{aligned}\dot{Q}_{\text{removed}} &= \dot{m} c_p (T_{\text{in}} - T_{\text{out}}) \\ &= \rho b v t c_p (T_{\text{in}} - T_{\text{out}}) \\ &= (7832\text{ kg/m}^3)(1\text{ m/s})(0.030\text{ m})(0.002\text{ m})(682\text{ J/kg}\cdot\text{K})(597 - 47)\text{ K} \\ &= \mathbf{176\text{ kW}}\end{aligned}$$

Discussion By slowing down the conveyance speed of the steel strip would reduce the amount of heat rate needed to be removed from the steel strip in the cooling chamber. Since slowing the conveyance speed allows more time for the steel strip to cool.

Numerical Heat Transfer Solution Manual

WJ Hussar



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Table of Contents Numerical Heat Transfer Solution Manual

1. Understanding the eBook Numerical Heat Transfer Solution Manual
 - The Rise of Digital Reading Numerical Heat Transfer Solution Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Numerical Heat Transfer Solution Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Numerical Heat Transfer Solution Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Numerical Heat Transfer Solution Manual

- Personalized Recommendations
- Numerical Heat Transfer Solution Manual User Reviews and Ratings
- Numerical Heat Transfer Solution Manual and Bestseller Lists
- 5. Accessing Numerical Heat Transfer Solution Manual Free and Paid eBooks
 - Numerical Heat Transfer Solution Manual Public Domain eBooks
 - Numerical Heat Transfer Solution Manual eBook Subscription Services
 - Numerical Heat Transfer Solution Manual Budget-Friendly Options
- 6. Navigating Numerical Heat Transfer Solution Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Numerical Heat Transfer Solution Manual Compatibility with Devices
 - Numerical Heat Transfer Solution Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Numerical Heat Transfer Solution Manual
 - Highlighting and Note-Taking Numerical Heat Transfer Solution Manual
 - Interactive Elements Numerical Heat Transfer Solution Manual
- 8. Staying Engaged with Numerical Heat Transfer Solution Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Numerical Heat Transfer Solution Manual
- 9. Balancing eBooks and Physical Books Numerical Heat Transfer Solution Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Numerical Heat Transfer Solution Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Numerical Heat Transfer Solution Manual
 - Setting Reading Goals Numerical Heat Transfer Solution Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Numerical Heat Transfer Solution Manual

- Fact-Checking eBook Content of Numerical Heat Transfer Solution Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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