

### 1.3 G Code List

| Code | Group | Description                                                     | Modal | Page |
|------|-------|-----------------------------------------------------------------|-------|------|
| G00  | 1     | Rapid Move                                                      | Y     | 10   |
| G01  | 1     | Linear Feed Move                                                | Y     | 10   |
| G02  | 1     | Clockwise Arc Feed Move                                         | Y     | 11   |
| G03  | 1     | Counter Clockwise Arc Feed Move                                 | Y     | 11   |
| G04  | 0     | Dwell                                                           | N     | 14   |
| G09  | 0     | Exact stop                                                      | N     | 14   |
| G10  | 0     | Fixture and Tool Offset Setting                                 | N     | 15   |
| G12  | 1     | Clockwise Circle                                                | Y     | 18   |
| G13  | 1     | Counter Clockwise Circle                                        | Y     | 18   |
| G15  | 11    | Polar Coordinate Cancel                                         | Y     | 18   |
| G16  | 11    | Polar Coordinate                                                | Y     | 18   |
| G17  | 2     | XY Plane Select                                                 | Y     | 20   |
| G18  | 2     | ZX Plane Select                                                 | Y     | 20   |
| G19  | 2     | YZ Plane Select                                                 | Y     | 20   |
| G20  | 6     | Inch                                                            | Y     | 20   |
| G21  | 6     | Millimeter                                                      | Y     | 20   |
| G28  | 0     | Zero Return                                                     | N     | 21   |
| G30  | 0     | 2 <sup>nd</sup> , 3 <sup>rd</sup> , 4 <sup>th</sup> Zero Return | N     | 22   |
| G31  | 1     | Probe function                                                  | N     | 22   |
| G32  | 1     | Threading*                                                      | N     | 23   |
| G40  | 7     | Cutter Compensation Cancel                                      | Y     | 23   |
| G41  | 7     | Cutter Compensation Left                                        | Y     | 25   |
| G42  | 7     | Cutter Compensation Right                                       | Y     | 25   |
| G43  | 8     | Tool Length Offset + Enable                                     | Y     | 25   |
| G44  | 8     | Tool Length Offset - Enable                                     | Y     | 25   |
| G49  | 8     | Tool Length Offset Cancel                                       | Y     | 25   |
| G50  | 9     | Cancel Scaling                                                  | Y     | 25   |
| G51  | 9     | Scale Axes                                                      | Y     | 25   |
| G52  | 0     | Local Coordinate System Shift                                   | Y     | 26   |

# Vmc Programming G Code List

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A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

## **Vmc Programming G Code List:**

## Decoding **Vmc Programming G Code List**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Vmc Programming G Code List**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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