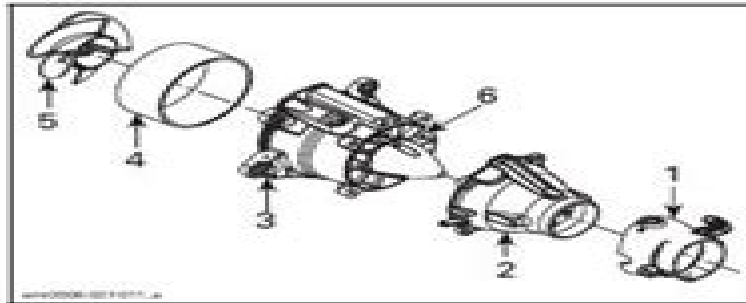


GENERAL

JET PUMP MAIN COMPONENTS



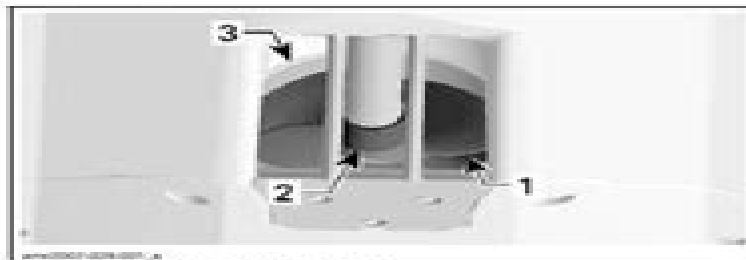
TYPICAL

1. Nozzle
2. Venturi
3. Jet pump housing
4. Wear ring
5. Impeller
6. Stator

INSPECTION

IMPELLER CONDITION

Condition of impeller, impeller boot and wear ring can be quickly checked from underneath the watercraft. With the vehicle on the trailer, use a flashlight to visually inspect them through the inlet grate.



TYPICAL — UNDERNEATH HULL

1. Impeller
2. Impeller boot
3. Wear ring

IMPELLER/WEAR RING CLEARANCE

This clearance is critical for jet pump performance. To check clearance, remove jet pump.

Using a feeler gauge, measure clearance between impeller blade tip and wear ring. Measure each blade at its center.



TYPICAL

MODEL	MAXIMUM WEAR CLEARANCE
All models	0.35 mm (.014 in)

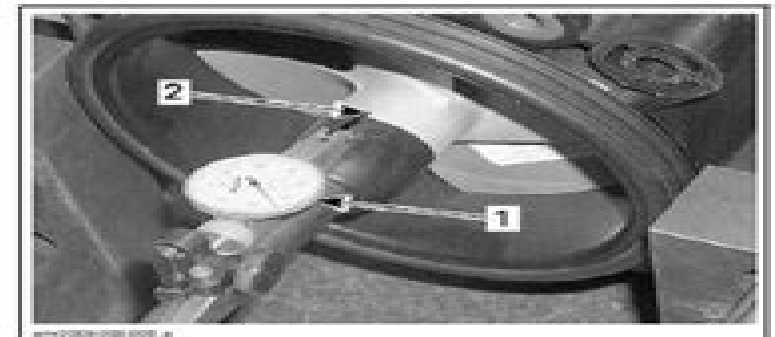
IMPELLER SHAFT RADIAL PLAY

Radial play is critical for jet pump life span.

To check radial play, remove jet pump.

Make sure impeller shaft turns freely and smoothly.

1. Retain housing in a soft jaw vise making sure not to damage housing lug.
2. Set a dial gauge and position its tip onto metal end, close to the end of the impeller hub.
3. Move shaft end up and down. Difference between highest and lowest dial gauge reading is radial play.



TYPICAL — MEASURING IMPELLER SHAFT RADIAL PLAY

1. Dial gauge
2. Measure close to impeller hub end

Polaris Sl780 Repair Manual

Max Haynes, Haynes Publishing

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the publisher's name.

Polaris SL780 Repair Manual:

Polaris Personal Watercraft 96-98 Penton Staff,2000-05-24 Polaris SL700 1996 1999 SLT700 1996 1999 SL700 Deluxe 1996 1999 Hurricane 1996 1999 SL780 1996 1999 SLT780 1996 1999 SL900 1996 1999 SL1050 1996 1999 SLH 1996 1999 SLTH 1996 1999 SLTX 1996 1999 SLXH 1996 1999 **Clymer Polaris RZR 800 2008-2014** Haynes

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