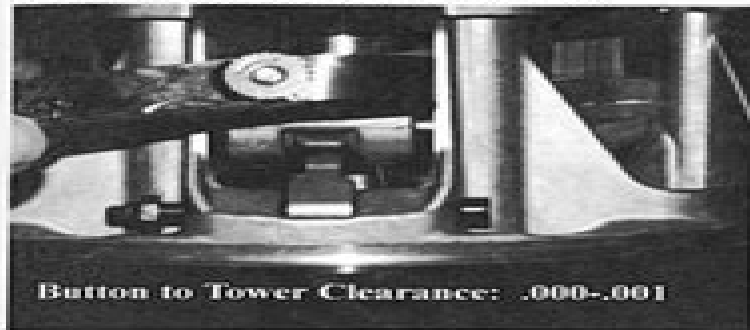


Button To Tower Clearance Inspection

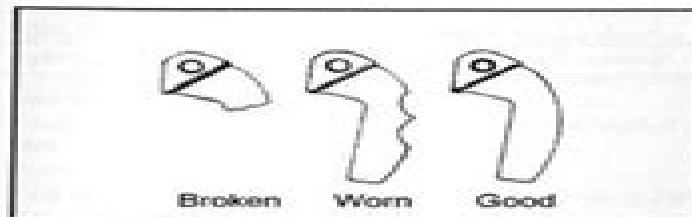
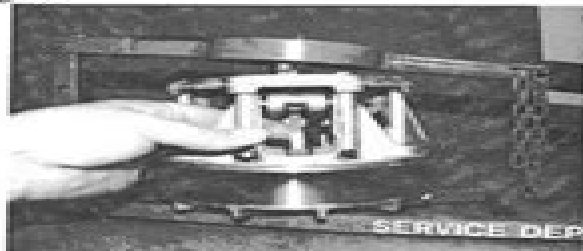
1. Inspect for any clearance between spider button to tower. If clearance exists, replace all buttons and inspect surface of towers. See "Spider Removal" procedure.



2. Inspect sheave surfaces. Replace the entire clutch as an assembly if worn, damaged or cracked.

Shift Weight Inspection

1. If clutch is not disassembled, inspect as shown, using a clutch holding tool to compress the moveable sheave. The contact surface of the weight should be smooth and free of dents or gall marks. Remove shift weight bolts and weights.



2. Inspect the weight pivot bore and pivot bolts for wear or galling. If weights or bolts are worn or broken, replace in sets of three with new bolts.

NOTE: A damaged shift weight is usually caused by a damaged or stuck roller in the spider assembly. See roller inspection, see "Roller, Pin, and Thrust Washer Inspection".

⚠ WARNING

The clutch assembly is a precisely balanced unit. Never replace parts with used parts from another clutch assembly!

All PVT maintenance or repairs should be performed only by a certified Polaris Master Service Dealer (MSD) technician who has received the proper training and understands the procedures outlined in this manual.

Because of the critical nature and precision balance incorporated into the PVT system, it is absolutely essential that no attempt at disassembly or repair be made without factory authorized special tools and service procedures.

6

Drive Clutch Inspection

NOTE: Remove cover, spring, and spider following instructions for drive clutch removal, then proceed as follows:

1. Remove moveable sheave spacer sleeve (1) and the thrust washer (2). Visually inspect the washer for damage. Measure the thickness and compare to specification. Replace if worn or damaged.



Thrust Washer Thickness
Standard: .030, (.76mm)
Service Limit: .025, (.64mm)

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Penton Staff



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Polaris Sportsman 400, 450 & 500 1996-2013 Manual Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp **Polaris Sportsman 600, 700, & 800 Series 2002-2010** Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009 **Clymer Polaris Sportsman 400, 450 & 500, 1996-2010** Ed Scott,2010 **Polaris ATV Owners Workshop Manual** Alan Ahlstrand,John Harold Haynes,2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs **Polaris ATVs 250-800cc, '98-'07** Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselves will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

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