

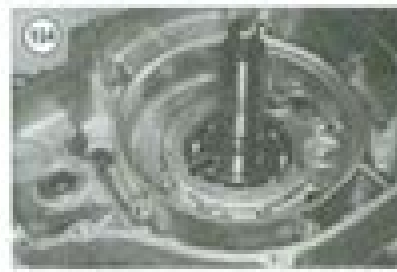
**CAUTION**

The slotted nut has left-hand threads. Turn the special socket clockwise to loosen the nut.

10. Install the special tool (Figure 151) onto the slotted nut. Press hard on the tool to engage the tool tube into the nut slots. Turn the special tool clockwise and loosen the slotted nut. Remove the special tool.

11. Unscrew and remove the slotted nut (Figure 152).

12. Slide the drive sprocket (Figure 153) off the crankshaft, then remove the Woodruff key (Figure 154) from the crankshaft.

**Inspection**

1. Clean the chain and sprockets in solvent and thoroughly dry.

2. Place the chain on a flat surface and pull the chain tight with no slack between the pins, exerting approximately 4.5 kg (10 lb.) force.

3. Measure the length of any 20-pitch section with a vernier caliper (Figure 155). Measure at several locations on the chain, as a chain usually does not wear equally.

4. If the length of 20 pitches exceeds 15.7 cm (3.204 in.) (Figure 156), replace the chain and sprockets.

CAUTION

Never install a new drive or driven sprocket on a new chain without replacing all three components as a set. If only one of the components is replaced, it will wear out prematurely.

5. Inspect both the drive (A, Figure 157) and driven (B, Figure 158) sprocket teeth for wear or other

Polaris Xplorer 500 4x4 2003 Factory Service Repair Manual

Alan Ahlstrand, Ken Freund



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