



**Fig. 6: Installing Exhaust Manifold Cylinder Head Retaining Nuts**  
Courtesy of GENERAL MOTORS CORP.

**NOTE:** Refer to Fastener Notice in Cautions and Notices.

**IMPORTANT:** Install the new exhaust nuts.

3. Install the new exhaust manifold to cylinder head retaining nuts. Follow the tightening sequence.

**Tighten:** Tighten the nuts to 13 N.m (115 lb in).

4. Raise and support the vehicle. Refer to **Lifting and Jacking the Vehicle** in General Information.

# Repair Manual 2002 Sunfire

**Larry Warren, John Harold Haynes**



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*Saturn SL, SC and SW 91-02 - Haynes Repair Manual* Pasquale De Marco, 2025-08-13 This Haynes Repair Manual is written for the do it yourself home mechanic and professional technician It provides step by step instructions for all major and minor repairs troubleshooting tips clear illustrations and exploded views with an emphasis on maintenance and repair of the Saturn SL SC and SW produced from 1991 to 2002 Coverage includes Routine maintenance Engine diagnosis and repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering This book is a must have for anyone who wants to save money on repairs or who takes pride in keeping their Saturn SL SC or SW in top condition It is an invaluable resource for understanding the inner workings of this iconic American automobile Whether you re a beginner or a pro this book will help you get the job done right With clear and concise instructions combined with detailed illustrations and diagrams you ll be able to tackle any repair with confidence Don t let a broken down Saturn SL SC or SW ruin your day With Haynes by your side you can get your vehicle back on the road quickly and easily If you like this book write a review Chilton's Auto Service Manual ,2002 **Jeep Grand Cherokee Automotive Repair Manual** Larry Warren, John Harold Haynes, 2000 Models covered all Jeep Grand Cherokee models 1993 through 2000 jeep cherokee and comanche automotive repair manual ,2000 *American Book Publishing Record* ,2004 **Subject Guide to Books in Print** ,1971 **Chilton's GM** ,1996 Covers all models of Cadillac Cimarron Chevrolet Cavalier Buick Skyhawk Oldsmobile Firenza and Pontiac 2000 Sunbird Sunfire Mazda 626 and MX-6 Automotive Repair Manual Larry Warren, John Harold Haynes, 1997-12 Mazda 626 FWD 1983 91 Shop Manual Haynes 253 pgs 607 ill **Automotive Body Repair & Painting Manual** John Haynes, 1989-10-15 This is a complete do it yourself guide What you can learn Full color sections on minor repairs and painting Damage repair Painting Rust Repair Additional detailed information includes Rustproofing and undercoating Tools and equipment Repair of minor dents and rust damage Metal working techniques Major rust repair Body component replacement Sanding and painting Car care and detailing Welding Table of Contents Chapter 1 Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7 Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11 Trim and accessories Chapter 12 Welding Service Manual 2002 Chevrolet Cavalier, Pontiac Sunfire General Motors Corporation. North American Operations, 2002 **Lemon-Aid Used Cars and Trucks 2009-2010** Phil Edmonston, 2009-02-16 For the first time in one volume Phil Edmonston Canada's automotive Dr Phil covers all used vehicles packing this guide with insider tips to help the consumer make the safest and cheapest choice possible from cars and trucks of the past 25 years **Lemon-Aid Used Cars and Trucks 2012-2013** Phil Edmonston, 2012-05-19 Lemon Aid guides steer the confused and anxious buyer through the economic meltdown unlike any other car and truck books on the market U

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