

Drive System/Brake System

GENERAL INFORMATION

The all-steel aluminum bearings have been assembled with thread-rolling wires (included). When working with these wires, start the wires carefully into the bearing, then use the following torque values.

Size	New Bearing	Reassembled Bearing
160 New T-16 Bearing	23.7 N·m	21.5 N·m
160 New T-16 Bearing	26.7 N·m	23.7 N·m
212 New T-212 Bearing	27.0 N·m	24.8 N·m

SPECIAL TOOLS

A number of special tools must be available to the technician when performing service procedures in this section.

Description	Qty
Front Bearing Tool (3/4" Drive Axle)	9444-210
Front Bearing Tool (2" Drive Axle)	9444-211
1/2" Jaw Clamp Tool	9444-130
Ball Bearing Stand	9444-270
Master Pin Tool	9444-194
Power (Overhead) Bearing Tool	9444-137
Tool (Jaw Tool) Guide Tool	9444-214

NOTE: Special tools are available from the Arctic Cat Service Department.

Front Drive Actuator/Differential Lock

NOTE: The actuator is not a serviceable component. If it is defective, it must be replaced.

NOTE: The actuator will operate only when the ignition switch is in the ON position.

The front drive actuator is located on the side of the front drive input housing. With the engine stopped and the ignition switch in the ON position, a momentary "whirring" sound can be heard each time the drive select switch is shifted or the differential lock is activated. If no sound is heard, see Electrical System. If the actuator runs constantly or makes repeating or grinding sounds, the actuator must be replaced.

REMOVING

1. Disconnect the connector on the actuator harness.
2. Using a 5/16 inch socket, remove the mounting cap screw from the differential side of the actuator.



1. Remove the mounting cap screw from below the actuator on the suspension side.



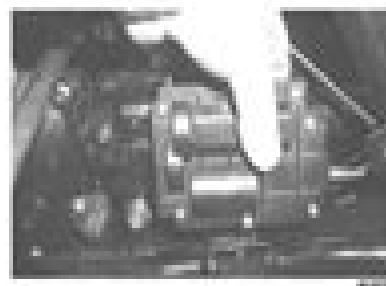
3. Loosen but do not remove the mounting cap screw at the front of the actuator, then slide the actuator to the rear enough to clear the slotted mounting rail and the selector shaft.



INSTALLING

NOTE: Make sure to properly align the differential lock actuator lever with the hole in the differential lock plunger.

1. Lubricate the O-rings on the actuator, then ensure that all mounting surfaces are clean and free of debris.
2. Align the actuator with the selector shaft and slide it forward into the shaft taking care to engage the cap screw in the slot of the front mounting rail.



2. While holding the actuator firmly forward, tighten the front cap screw to hold the actuator in place. Do not forget to also tighten the two mounting cap screws.



4. Loosen the front cap screw, then tighten the cap screw on the driveshaft side.



NOTE: It is important to tighten this cap screw while the others are loose to ensure proper seating of the actuator.

3. Tighten the remaining cap screws, then connect the electrical plug to the main harness.
4. Turn the ignition switch to the ON position and check the operation by shifting the drive select switch several times.
5. Secure the wiring harness to the frame with a nylon cable tie.

Front Differential

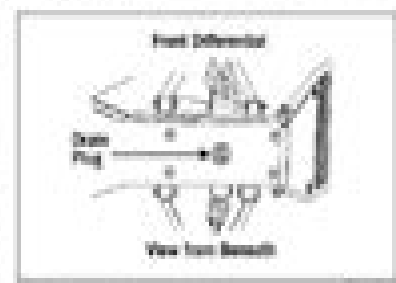
REMOVING DIFFERENTIAL

1. Secure the ATV on a support stand to elevate the wheels.

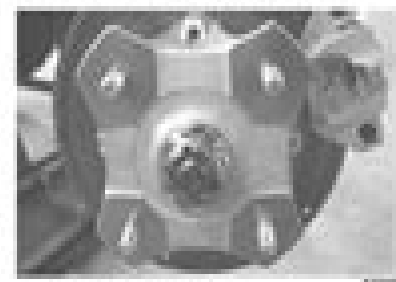
WARNING

Make sure the ATV is safely supported on the support stand to avoid injury.

2. Remove the drain plug and drain the gear lubricant into a drain pan. Then reinstall the plug and tighten to 45 ft·lb.



3. Remove the front wheels.
4. Pump up the front loader, then engage the loader lever lock.
5. Remove and discard the master pin securing the fork nut, then remove the fork nut and washer.



6. Release the brake lever lock.

NOTE: It is not necessary to remove the brake levers from the calipers for this procedure.

7. Remove the two brake calipers. Account for the two cap screws.

Service Manual For 2015 550 Trv

DJ Losen



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respiratory disorders including tracheomalacia and cyanotic spells Concerns in adults include oesophageal adenocarcinoma and epidermoid carcinoma which have been recently reported This highlights the need for careful multidisciplinary follow up not only in childhood but also after transition to adulthood Data regarding long term outcomes and follow ups are limited for patients following OA TOF repair The determination of the risk factors for the complicated evolution following OA TOF repair may positively impact long term prognoses This e book contains review articles and position paper on all aspects of management of this condition The material presented in the following articles is primarily based on the presentations by world experts during the recent Fourth International Conference on Oesophageal Atresia held in Sydney in 2016 *Popular Science* ,1957-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Moody's International Manual** ,1992 *Field and Stream* ,1982

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