



Illustration 15

gpr00000

15. Attach Sliding V-Belt to torque converter (15). Remove bolt (15).



Illustration 16

gpr00000



Illustration 17

gpr00000

Tighten torque

20. Remove plug (20) and pin (20).



Illustration 17

gpr00000

20. Remove springs (20). Remove plug (20).

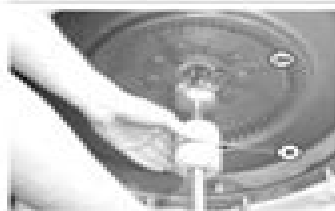


Illustration 18

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22. Use Sliding V-Belt to secure housing (22).

**Disassembly and Assembly****D6R Series II Track-Type Tractor Torque Converter**

Revised Edition 1.0 (10/01/00)

Publication Number 806-00000

Date Published 10/01/00

806-00000

**Torque Converter - Disassembly**

SPCS - 3.000.00.0

**Disassembly Procedure**

Table 1

**Required Tools**

Ref	Part Number	Description	Qty
A	1P-1360	Rotating Ring/Flare	1
B	126-7070	2.00. Mount	2
C		Rotating Screws (1/8 inch by 1/16)	2
D	126-6432	Rotating Ring/Flare	1
E	126-7070	2.00. Mount	2
F	1P-4516	Driver Cap	1
G		Rotating Screws (1/8 inch by 1/16)	2
H	1P-4520	Driver Cap	1
J	2P-4312	Rotating Ring/Flare	1

**Start Up:**A. Remove the torque converter. Refer to **Disassembly and Assembly, "Torque Converter Removal"**.**Notes:** Cleanliness is an important factor. Before the disassembly procedure, the interior of the component should be thoroughly cleaned. This will help to prevent dirt from entering the internal mechanisms.**NOTICE**

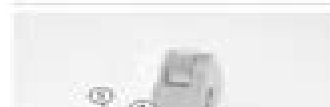
Care must be taken to ensure that tools are controlled during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the tools with suitable containers.

Before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, N67402700, "Caterpillar Tools and Shop Products Guide" for tools and supplies suitable to collect and contain fluids on Caterpillar products.

Dispose of all fluids according to local regulations and mandates.

J. Remove mount (E) and rotating ring (J) from planetary carrier (2).



# Service Manual D6r

**Ernesto A. Guzman**



## **Service Manual D6r:**

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## **Table of Contents Service Manual D6r**

1. Understanding the eBook Service Manual D6r
  - The Rise of Digital Reading Service Manual D6r
  - Advantages of eBooks Over Traditional Books
2. Identifying Service Manual D6r
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Service Manual D6r
  - User-Friendly Interface
4. Exploring eBook Recommendations from Service Manual D6r
  - Personalized Recommendations
  - Service Manual D6r User Reviews and Ratings
  - Service Manual D6r and Bestseller Lists
5. Accessing Service Manual D6r Free and Paid eBooks
  - Service Manual D6r Public Domain eBooks
  - Service Manual D6r eBook Subscription Services
  - Service Manual D6r Budget-Friendly Options
6. Navigating Service Manual D6r eBook Formats
  - ePub, PDF, MOBI, and More
  - Service Manual D6r Compatibility with Devices
  - Service Manual D6r Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Service Manual D6r
  - Highlighting and Note-Taking Service Manual D6r
  - Interactive Elements Service Manual D6r
8. Staying Engaged with Service Manual D6r

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Service Manual D6r
- 9. Balancing eBooks and Physical Books Service Manual D6r
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Service Manual D6r
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Service Manual D6r
  - Setting Reading Goals Service Manual D6r
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Service Manual D6r
  - Fact-Checking eBook Content of Service Manual D6r
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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