

ENGINE WATER TEMPERATURE REGULATOR

8A-10

Group 100.6

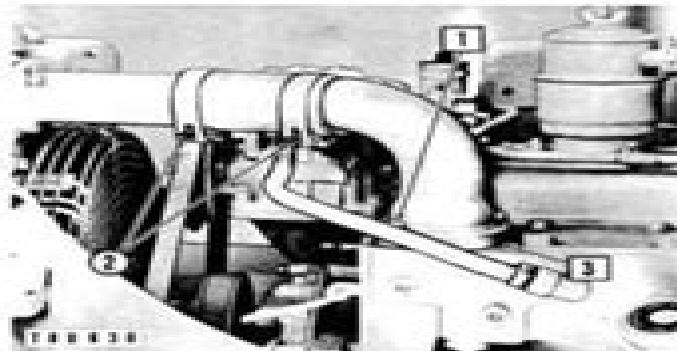
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INTRODUCTION

A water temperature regulator is used to restrict the flow of water through the radiator until the engine is at operating temperature. After this, the function of the regulator is to maintain an efficient engine operating temperature.

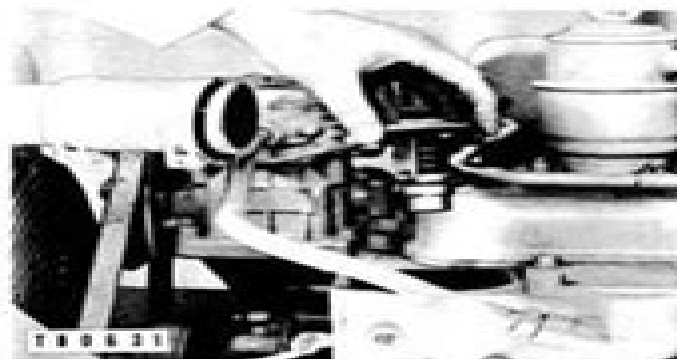
The temperature regulator within the diesel engine cooling system is designed to give an approximate minimum coolant temperature of 170° F. The maximum operating temperature will vary according to the air temperature and load factor, but should never exceed boiling temperature at the prevailing altitude.

REMOVAL AND INSTALLATION



PREPARING TO REMOVE TEMPERATURE REGULATOR
1-Valve (two), 2-Hose clamps, 3-Elbow.

1. Drain coolant to a level below the regulator.



REMOVING TEMPERATURE REGULATOR

2. Loosen hose clamps (2) and move the hose away from elbow (3).
3. Lift out the water temperature regulator.
4. Inspect the 1/16" diameter air bleed hole in the top of the regulator to insure it is open.
5. When installing the regulator, be sure it is properly seated in the bore.
6. Install a new gasket if necessary.

TESTING TEMPERATURE REGULATOR

See the SPECIFICATIONS for the correct opening and full open temperatures of the regulator.

DISASSEMBLY AND ASSEMBLY

A repair group consisting of a seal (8), washer (7) and piston (6) is available for servicing the regulator. In most instances, however, the regulator can be restored to operating condition by disassembling it and cleaning the piston.

Using the tool illustrated, disassemble the regulator in the following manner:

1. Place a two-inch piece of pipe (5) with a 1 1/8" ID over the power element (4) so the end of the pipe will contact the ear (9) on the flange (3) of the regulator.
2. Using the pipe, compress the springs with an arbor press until straps (2) can be removed.
3. Remove the regulator from the compressing device and remove valve plate (1). Be sure the 1/16" diameter air bleed hole in the valve plate is open.
4. Remove retainer washer (7) from the counterbore. It is staked in place in the counterbore.
5. Place a piece of cloth around the exposed portion of piston (6) to protect it and pull the piston out of the regulator with pliers. Seal (8) around the piston will come out with the piston.
6. Clean piston (6) with crocus cloth and lubricate it with water pump grease.

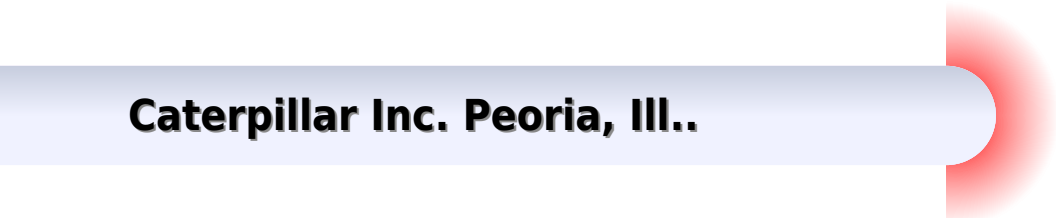
NOTE

Install a new washer (7), seal (8) and piston (6), if they are worn or damaged.

7. Remove the staked metal from the top of counterbore from which retainer washer (7) was removed.

Service Manual For Caterpillar 922b Wheel Loader

Caterpillar Inc. Peoria, Ill..



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