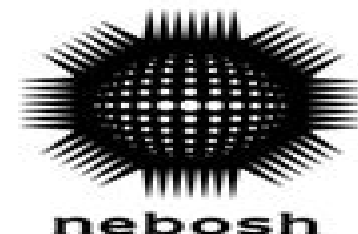


NEBOSH

**NEBOSH INTERNATIONAL TECHNICAL
CERTIFICATE IN OIL AND GAS
OPERATIONAL SAFETY**

**UNIT IOG1: MANAGEMENT OF INTERNATIONAL OIL AND
GAS OPERATIONAL SAFETY**



**WEDNESDAY 7 MARCH 2012
2 hours, 0930 to 1130**

Answer both Section 1 and Section 2. Answer ALL questions.

The maximum marks for each question, or part of a question, are shown in brackets.

Start each answer on a new page.

Answers may be illustrated by sketches where appropriate.

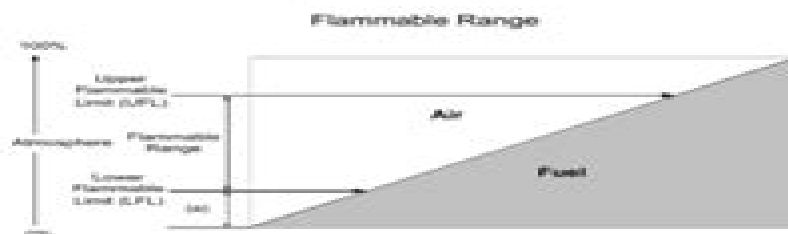
This question paper must be returned to the invigilator after the examination.

SECTION 1

You are advised to spend about **half an hour** on this section, which contains **ONE** question.

- 1**
- (a) **Outline** the contents of a typical permit-to-work. (8)
 - (b) **Outline** how the contents of a hot work permit are different to a typical permit-to-work. (4)
 - (c) **Give** the meaning of the following terms:
 - (i) Lower Flammable Limit (LFL); (2)
 - (ii) flammable range. (2)
 - (d) The flammability of gas is a factor to consider with maintenance tasks and particularly hot work permits. The diagram below highlights the flammable range of a gas.

Explain the significance of the atmospheric range between 0% and the LFL, indicated as (a) on the diagram, in relation to hot work permits. (4)



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A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the company name.

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