

**CATERPILLAR**

**Service Information System**

Publication 100

Previous Screen

• Product: NO EQUIPMENT SELECTED  
• Model: NO EQUIPMENT SELECTED  
• Configuration: NO EQUIPMENT SELECTED

## Disassembly and Assembly

D179, D198, D199 INDUSTRIAL & MARINE ENGINES

Media Number - 18380111-00

Publication Date - 01/09/1990

Date Updated - 11/10/2000

## Accessory Drive Gears

SMCS - 1206-11, 1206-12

## Remove Accessory Drive Gears

Tools Needed		A
1P2321	Pulley Assembly	1
FT084	Log	3

part by:

a) remove accessory drive bearing



1. Remove bolts and lock washers from water pump-drive gear (2). Remove gear from shaft.

2. Remove oil pump-drive gear (4) from its shaft.

3. Remove the main oiler gear (3) and its shaft. Turn the crankshaft to get bolts that hold shaft to cylinder block and plate (5).

4. Remove bearings from gears (3), (7), and (6).

5. On D179 only, install testing (A) on the flanges. Put heat on the outer diameter of flanges with an open flame at a maximum temperature of 400°F (203°C). Remove the flanges immediately with testing (A).

6. Remove the balance gear (8).

7. Remove the bearing from balance gear.



8. Remove oil tube (1) from plate. If plate is to be removed, remove oil pump and fresh water pump. Remove plate (3) from cylinder block.

**NOTE:** Check the mark on plate for correct installation. The front of plate for L&L standard rotation engine (counterclockwise as viewed from flywheel end) is marked "FRONT STD ROT". The front of plate for L&L opposite rotation engine (clockwise as viewed from flywheel end) is marked "FRONT REV ROT".

## Install Accessory Drive Gears

Tools		A	B
1P526	Handle	1	
1P473	Drive Plate	1	
1P476	Drive Plate	1	
FT105	Push Plate		1
T602	Bolt		1
9W1221	Washer		1

# Service Manual Caterpillar Engines

**Ensheng Dong**



## Service Manual Caterpillar Engines:

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