



A
B
C
D
E
F
G
H
L
M
N
P



Posizionare l'albero primario sul semicarter destro (lato frizione) con il rasamento sopracitato. Montare la forchetta (F) e il relativo perno (P).

Position the primary shaft on the right-hand casing (clutch-side) with the above mentioned shim. Fit the fork (F) and relative pin (P).



Controllare che il tamburo sia nella posizione NEUTRAL, osservandone l'estremità dal lato frizione. A questo punto, tenendo l'albero primario in posizione, controllare che gli innesti frontali dell'ingranaggio scorrevole siano equidistanti rispetto a quelli sugli ingranaggi fissi. Fare questa verifica inserendo la lama (S) di uno spessoremetro tra gli innesti.

Check that the drum is in the NEUTRAL position when observing the end from the clutch side. At this point hold the primary shaft in position, check that the front coupling dogs of the sliding gear are equidistant with respect to the couplings on the fixed gears. Perform this check by inserting a feeler gauge (S) between the dogs.



Note

Durante questa operazione premere l'ingranaggio scorrevole in un senso e nell'altro in modo da annullare i giochi.



Notes

During this procedure push the sliding gear in one direction and then in the other in such a way as to eliminate play.



Se non si rileva l'equidistanza degli innesti frontali, sostituire lo spessore (L) dell'albero primario con uno più appropriato.

If the frontal coupling dogs are found not to be equidistant, substitute primary shaft shim spacer (L) for a more appropriate shim.



Installare sull'albero secondario un rasamento (H) di 2,5 mm come partenza.

Equip the secondary shaft with a shim (H) size 2.5 mm as a starting point.

Service Manual Ducati Sport Classic

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Table of Contents Service Manual Ducati Sport Classic

1. Understanding the eBook Service Manual Ducati Sport Classic
 - The Rise of Digital Reading Service Manual Ducati Sport Classic
 - Advantages of eBooks Over Traditional Books
2. Identifying Service Manual Ducati Sport Classic
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Service Manual Ducati Sport Classic
 - User-Friendly Interface
4. Exploring eBook Recommendations from Service Manual Ducati Sport Classic

- Personalized Recommendations
- Service Manual Ducati Sport Classic User Reviews and Ratings
- Service Manual Ducati Sport Classic and Bestseller Lists
- 5. Accessing Service Manual Ducati Sport Classic Free and Paid eBooks
 - Service Manual Ducati Sport Classic Public Domain eBooks
 - Service Manual Ducati Sport Classic eBook Subscription Services
 - Service Manual Ducati Sport Classic Budget-Friendly Options
- 6. Navigating Service Manual Ducati Sport Classic eBook Formats
 - ePub, PDF, MOBI, and More
 - Service Manual Ducati Sport Classic Compatibility with Devices
 - Service Manual Ducati Sport Classic Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Service Manual Ducati Sport Classic
 - Highlighting and Note-Taking Service Manual Ducati Sport Classic
 - Interactive Elements Service Manual Ducati Sport Classic
- 8. Staying Engaged with Service Manual Ducati Sport Classic
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Service Manual Ducati Sport Classic
- 9. Balancing eBooks and Physical Books Service Manual Ducati Sport Classic
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Service Manual Ducati Sport Classic
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Service Manual Ducati Sport Classic
 - Setting Reading Goals Service Manual Ducati Sport Classic
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Service Manual Ducati Sport Classic

- Fact-Checking eBook Content of Service Manual Ducati Sport Classic
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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