

Figure 3-41. Crankcase Studs — Exploded View

5. See Figure 3-42. Position crankcase with gearcase (right) side up. Tap crankcase with soft face mallet to loosen right half. Lift right crankcase half (1) off pinion shaft main bearings (4). Remove spiral lock ring (2) from pinion shaft with tip of screwdriver. Lift bearing washers (3 and 5) with bearings and bearing retainers (4) off pinion shaft.
6. See Figure 3-43. Mount flywheel and left case assembly on press table supporting case on parallel bars and press on end of sprocket shaft with arbor press until flywheel assembly (8) drops out. Remove seal (7), freeing sprocket side bearing half (9), spacer (6) and spacer (10).
7. See Figure 3-44. If left main bearing is to be replaced, press out bearing races (11 and 13, Figure 3-42) from opposite sides of crankcase hole, using **CRANKSHAFT BEARING REMOVAL & INSTALLATION TOOL**, Part No. HD-94547-80. If bearing set is being replaced, remove lock ring (12) using a pin punch or similar tool. Rotate lock ring in groove so that one edge covers oil hole. Insert tool into oil hole with tapered end underneath lock ring. Tap on tool to force one end out of groove as shown in Figure 3-45. Starting at this free end, push ring out of bearing bore.

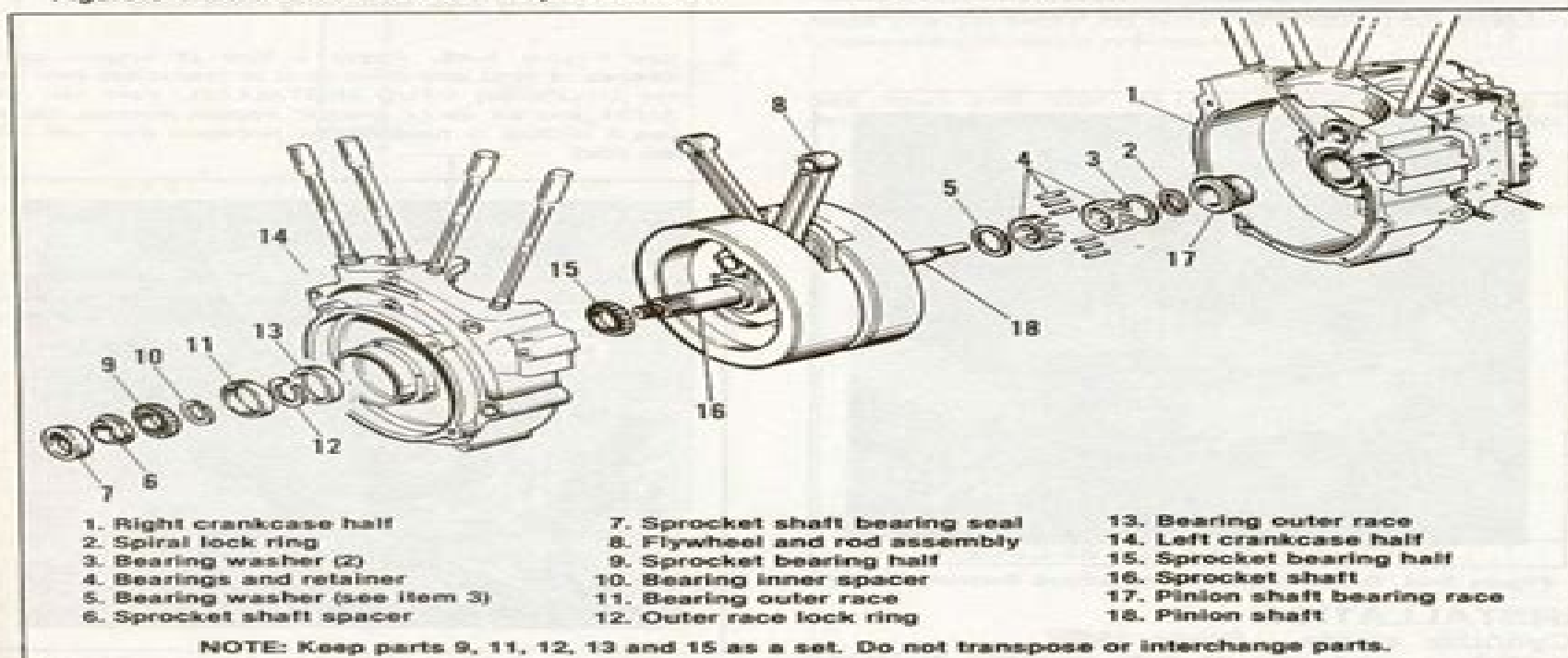


Figure 3-42. Crankcase - Exploded View

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1. Understanding the eBook Service Manual For 1985 Fxwg Harley
 - The Rise of Digital Reading Service Manual For 1985 Fxwg Harley
 - Advantages of eBooks Over Traditional Books
2. Identifying Service Manual For 1985 Fxwg Harley
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Service Manual For 1985 Fxwg Harley
 - User-Friendly Interface
4. Exploring eBook Recommendations from Service Manual For 1985 Fxwg Harley
 - Personalized Recommendations
 - Service Manual For 1985 Fxwg Harley User Reviews and Ratings
 - Service Manual For 1985 Fxwg Harley and Bestseller Lists
5. Accessing Service Manual For 1985 Fxwg Harley Free and Paid eBooks
 - Service Manual For 1985 Fxwg Harley Public Domain eBooks
 - Service Manual For 1985 Fxwg Harley eBook Subscription Services
 - Service Manual For 1985 Fxwg Harley Budget-Friendly Options

6. Navigating Service Manual For 1985 Fxwg Harley eBook Formats
 - ePub, PDF, MOBI, and More
 - Service Manual For 1985 Fxwg Harley Compatibility with Devices
 - Service Manual For 1985 Fxwg Harley Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Service Manual For 1985 Fxwg Harley
 - Highlighting and Note-Taking Service Manual For 1985 Fxwg Harley
 - Interactive Elements Service Manual For 1985 Fxwg Harley
8. Staying Engaged with Service Manual For 1985 Fxwg Harley
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Service Manual For 1985 Fxwg Harley
9. Balancing eBooks and Physical Books Service Manual For 1985 Fxwg Harley
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Service Manual For 1985 Fxwg Harley
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Service Manual For 1985 Fxwg Harley
 - Setting Reading Goals Service Manual For 1985 Fxwg Harley
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Service Manual For 1985 Fxwg Harley
 - Fact-Checking eBook Content of Service Manual For 1985 Fxwg Harley
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
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