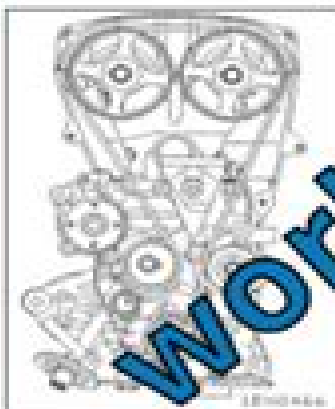
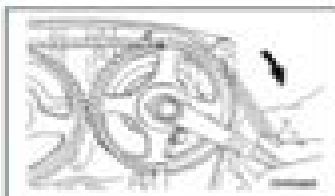
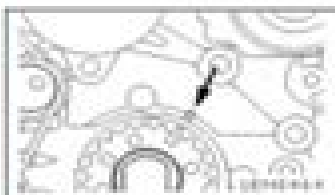
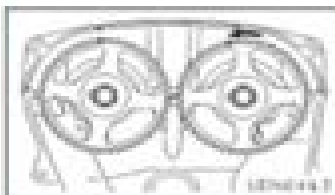


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► 5-4 TIMING BELT INSTALLATION

- (1) Place the camshaft sprocket timing marks at the positions shown.

NOTE

After aligning the sprocket timing marks, let go of the sprockets. The exhaust camshaft sprocket will rotate by one tooth in the direction shown and remain stable in this position.

- (2) Align the crankshaft timing mark with the timing mark on the front case.

- (3) Turn the exhaust camshaft sprocket in the direction shown and fit the timing belt with the timing marks aligned.
- (4) Use a locking clip to prevent the timing belt from jumping.

- (5) Fit the timing belt onto the camshaft sprocket, and tensioner.

NOTE

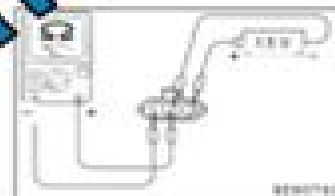
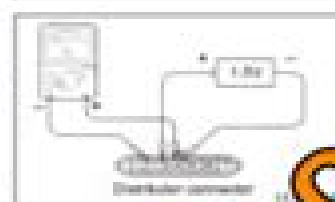
When fitting the timing belt, align the camshaft sprocket timing marks with the timing marks on the front case and keep the tensioner side of the belt.

- (6) Tighten the tensioner pulley mounting bolts by $\frac{1}{4}$ to $\frac{1}{2}$ turn. This will allow the tensioner spring to apply tension to the timing belt.
- (7) Remove the locking clip.
- (8) Turn the crankshaft twice in the normal rotating direction (clockwise) and check that the timing marks are correctly aligned.

Caution

This procedure utilizes the camshaft's detent torque to apply tension evenly to the timing belt. Be sure to turn the crankshaft as described above. Do not turn the crankshaft in reverse.

- (9) Tighten the tensioner pulley mounting bolts.



POWER TRANSISTOR COIL CHECK

1. An analogue-type circuit tester should be used.
2. Connect the negative (-) probe of the circuit tester to terminal 1.

Voltage: 1.5V	Terminal No.		
	2	3	4
When current is flowing		⊕	⊖
When current is not flowing	⊖		⊖

Replace the power transistor if there is a malfunction.

IGNITION COIL (WITH BUILT-IN POWER TRANSISTOR) CHECK

PRIMARY COIL AND POWER TRANSISTOR CONTINUITY CHECK

1. An analogue-type circuit tester should be used.
2. Connect the negative (-) probe of the circuit tester to terminal 1.

Caution

This test must be performed quickly (in less than 10 seconds) to prevent coil from burning and power transistor from breakdown.

Voltage: 1.5V	Terminal No.		
	1	2	3
When current is flowing		⊕	⊖
When current is not flowing	⊖		⊖

SECONDARY COIL CHECK

Resistance check, etc. cannot be used to check the secondary coil of this ignition coil because a diode is built-in in the secondary coil circuit. Because of this, check the secondary coil by the following procedure:

1. Disconnect the ignition coil connector.
2. Remove the ignition coil, and then install a new spark plug to the ignition coil.
3. Connect the ignition coil connector.

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information should be recorded location of defect description of defect date of detection and a corrective action taken by foreman on duty c the cause of the fault d operator s name

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