Operating Instructions





Vacuum pumps

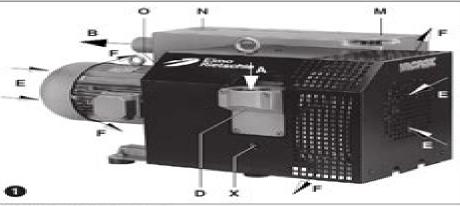
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VC 200 VC 300

These operating instructions concern the following oil flooded rotary vane vacuum pumps: VC 200 and VC 300 The nominal vacuum capacities at atmosphere are 200 and 300 m1/hr operating on 50 cycles. The pumping curves showing capacity against vacuum can be seen in data sheet

Description

VC 200 and VC 300 vacuum pumps are fitted with a mesh filter on the pump inlet. The vacuum pump is enclosed in a sound box. On the exhaust side of the pump an oil mist eliminatoris fitted which has the function. of re-diroutating oil back into the circutation system, as well as providing high efficiency separation on the pump exhaust. Situated between the pump housing and the motor, a high efficiency cooling fan pulls cooling air inthrough the fan cover. A further fan



inside of the oil cooler results in the cooling of the re-circulating oil.

A standard built-in non return valve on the inlet of the pump seals the pump from the process when the pump is stopped. When downtimes of over two minutes, the connected pipe should be aerated on atmospheric pressure.

The gas ballast valve which is fitted as standard avoids any condensation of a small amount of water vapour inside the pump and hence emulsification of the oil. The gas ballast vapour handling capacity can be increased if required to tolerate bioties vanous loads than pormal.

All the pumps are driven by a direct flanged three phase, standard TEFV motor via a pin and bush coupling

Optional extras: The following standard optional extras can be supplied if required: Vacuum regulating valve (ZRV). additional non return valve (ZRK), dust inlet filter (ZFP), high vacuum suction filter (ZVF), direct on line (DOL) motor starter (ZMS), softstarter (ZAD) and various vacuum gauges.

Secretary States

The units VC are suitable for the use in the industrial field i.e. the protection equipments corresponds to DIN EN 294 table 4, for people aged 14 and above.

The ultimate vacuum can be user selected at either 0.5 mbar (abs.) for fine vacuum or 10 mbar (abs.) for coarse vacuum osee adjusting bolt (XII).

These models can be used for the evacuation of a closed system or for a permanent vacuum from:

Fine vacuum - 0.5 to 100 mbar (abs.) - Coarse vacuum - 10 to 500 mbar (abs.)

When these pumps are operated permanently outside the ranges listed above there may be oil seepage at the exhaust port. For evacuation of closed systems the volume to be evacuated must not exceed 2% of the nominal capacity of the

Amounts of water vapour may be handled. Water, other liquids, aggressive or inflammable gases and vapours may not be handled. For water vapour tolerance, see information I 200. Handling of inflammable or aggressive gases and vapours is only possible with special versions, if the safety

instructions XE 2 are noted. The ambient and suction temperatures must be between 5 and 40°C. For temperatures outside this range

nlease contact your supplier.

The standard versions may not be used in hazardous areas.

The back pressure on the exhaust port must not exceed + 0.1 bar.

All applications where an unplanned shut down of the vacuum pump could possibly cause harm to persons or installations, then the corresponding safety backup system must be installed.

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Rietschle Vacuum Pump Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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