

Fill only the cylinder and head jackets with water and start the pump. The water pump is best left disconnected from the cylinders for the present.  
Run the engine slowly until the water in the cylinders begins to boil and then stop the engine and go over all the cylinder head nuts, tightening any that require it. Let the water in the pump to the cylinder cooling and when the water has cooled down fill the radiator to the correct level.



FIG. 13. REMOVAL OF FRAME FROM ENGINE AND TRANSMISSION UNIT

#### REMOVAL OF FRAME FROM POWER AND TRANSMISSION UNIT. (Figs. 13, 14, & 15).

In order to do any work on internal parts of the engine, starter mechanism, clutch or gearbox the main frame must be removed from the unit leaving the assembly for attention.

The manner in which this is done differs slightly from that employed on earlier models and is easier and quicker than before, as there is no necessity to take the front fork and wheel assembly out of the steering head. The unit can in fact be free for any work to be done to it in from fifteen to twenty minutes by one man with occasional assistance. Proceed as follows:—

Drain out the water through the cylinder head drain holes. Detach the hot pipe at the carburettor, unscrew the mixing chamber top and pull out the choke valve.

Remove the battery and, working under the edge of the frame, unscrew the speedometer for cable drive from the housing in the gearbox front cover and pull the drive cleat. Unhook the clutch cable nipple from the transmission in the handlebar lever. This is made easier by removing the lower pivot pin first. Pull the clutch cable assembly down into the frame and let it hang clear.

FIG. 14. REMOVAL OF BOLT FROM FRAME UNDER THE FLANGE  
(Always to check that clear)

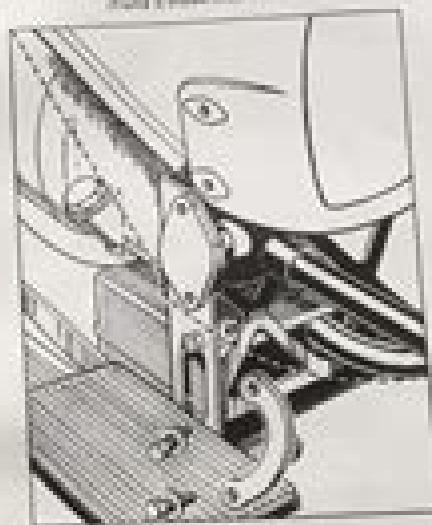
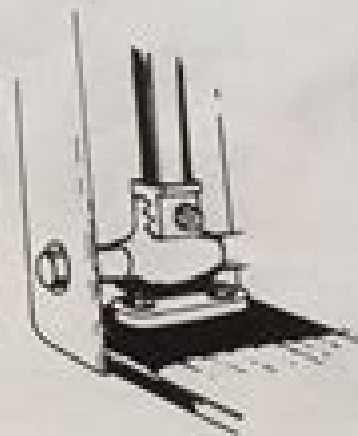


FIG. 15. BOTTOM END OF TUBULAR FRAME ASSEMBLY



# Velocette Repair Manual

**Jicheng Xie**



## **Velocette Repair Manual:**

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