

VOLVO BM 646

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Main bearing shells

General: bearing shell location in block

Thickness: standard	2 007-2 008 mm (0 1183-0 1187)
undersize 0.010"	0 004-0 001 mm (0 1294-0 1289)
0.020"	0 011-0 106 mm (0 1302-0 1287)
0.030"	0 006-0 016 mm (0 1300-0 1287)
0.040"	0 006-0 040 mm (0 1300-0 1287)
0.050"	0 005-0 040 mm (0 1400-0 1307)

Big-end bearings

Connecting rod pins

Big-end bearing, rod pin clearance	0.006-0.106 mm (0.0007-0.0043)
Bearing pin length	40.000-40.005 mm (1.5748-1.5737)
General: standard	1.000-1.011 mm (0.0394-0.0397)
undersize 0.010"	0.000-0.008 mm (0.0000-0.0003)
0.020"	0.106-0.106 mm (0.0040-0.0047)
0.030"	0.006-0.030 mm (0.0000-0.0012)
0.040"	0.475-0.476 mm (0.0187-0.0187)
0.050"	0.040-0.040 mm (0.0016-0.0017)

Connecting rod shells

Thickness: standard	40.007-40.008 mm (1.5743-1.5747)
undersize 0.010"	40.000-40.000 mm (1.5748-1.5747)
0.020"	40.000-40.000 mm (1.5748-1.5747)
0.030"	40.000-40.000 mm (1.5748-1.5747)
0.040"	40.000-40.000 mm (1.5748-1.5747)
0.050"	40.000-40.000 mm (1.5748-1.5747)

Connecting rods

Marked 1 to 6 "16007" marking on steel flange forward

Provided with replaceable bearing shells

General: connecting rod bearing bearing shell	40.007-40.008 mm (1.5743-1.5747)
bearing shell bearing pin	75.140-75.142 mm (2.9571-2.9577)
pin/pin pin bearing	See bearing "bushings pin"
rod clearance: connecting rod - crankshaft	0.10-0.20 mm (0.004-0.008)

Plywheel, fitted

Max. permissible axial force measuring radius 100 mm ± 0"

Key pin on flywheel	0.15 mm (0.006)
	140 mm

Plywheel casing, fitted

Max. permissible axial force for contact surface against crank casing

Max. permissible axial force for steering bearing against crank casing	0.15 mm (0.006)
	Max. 0.25 mm (0.010)

Crankshaft

Size	See
Number of bearings	7
First bearing pin, diameter	40.000-40.005 mm (1.5748-1.5737)
2nd bearing pin, diameter	40.007-40.008 mm (1.5743-1.5747)
3rd bearing pin, diameter	40.000-40.000 mm (1.5748-1.5747)
4th bearing pin, diameter	40.000-40.000 mm (1.5748-1.5747)

Volvo Repair Manual

John S. Mead



Volvo Repair Manual:

Volvo 850 Service and Repair Manual John S. Mead, 2015 **Volvo S40 and V50 Diesel (07-13) 07 to 62** Chris Randall, 2013-01-01 Part of the Haynes Service and Repair Manual Series this title covers Volvo S40 and V50 diesel cars made between 2007 and 2013 *Volvo 240 Series Service and Repair Manual* Steve J. Maddox, Steve Churchill, 2014 This Volvo 240 series owner's manual illustrated with drawings and photographs provides comprehensive advice on routine maintenance fault diagnosis and wiring using common tools **Volvo 400 Series** A. K. Legg, 1997 *Volvo 240/740/760/780/940/960 1990-93 Repair Manual*, 1994 *Volvo 740 & 760* Matthew Minter, John S. Mead, 1996 Saloon Estate inc special limited editions Petrol 2.0 litre 1986cc 2.3 litre 2316cc 2.8 litre 2849cc **Volvo S40 & V40 Service and Repair Manual** Mark Coombs, Spencer Drayton, 2005-01-01 S40 Saloon V40 Estate inc T4 special limited editions Does NOT cover new S40 V50 range introduced Mar 2004 or bi fuel models Petrol 1.6 litre 1588cc 1.8 litre 1731 1783 1834cc 1.9 litre 1855cc 2.0 litre 1948cc inc GDI Turbo *Volvo S40 and V50 Diesel Owner's Workshop Manual, 07-13* Chris Randall, 2016-10

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Volvo 740 & 760 Owner's Workshop Manual Haynes Publishing, Matthew Minter, John S. Mead, 2014 This guide provides all that the Volvo 740 or 760 owner needs to know to service and maintain their vehicle **Volvo 940 Service and Repair Manual** John S. Mead, 1996 *Volvo 240 Series Service and Repair Manual* Robert Maddox, Steve Churchill, 1996 240 242 244 245 inc special limited editions Petrol 2.0 litre 1986cc 2.1 litre 2127cc 2.3 litre 2316cc OHC Does NOT cover OHV engines **Volvo Penta** (Seloc) Seloc, 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner's manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2 *Volvo 142, 144 and 145 Owner Workshop Manual* John Harold Haynes, 2012-10-01 An owners workshop manual for the Volvo 142 144 and 145 **Volvo 120 and 130 Series and 1800 Sports, 1961-1973** John Haynes, 1988-07-30 Haynes disassembles every subject vehicle and documents every step with

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