



HONDA

An Official Honda Service Manual

1994 - 2006

VT250C
Magna

VT250C

8. Cylinder Heads & valves

Both front and rear cylinder camshafts were removed.

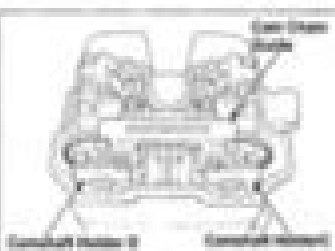
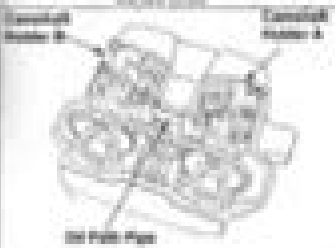
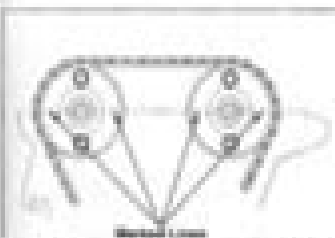


When both camshafts were removed, install the rear cylinder side first and then the front cylinder side.

Rear Cylinder side

Rotate the crankshaft to the right and align the starter clutch T1 mark with the mark on the right crankcase cover.

Apply Molybdenum solution to the crankshaft cam surface and the bearings. Install the cam sprockets to the camshafts from the crankshaft side.



Install the camshaft holders A and B and the oil pump pipe to the cylinder head and temporarily tighten the bolts.

Rotate the crankshaft to the right for one rev and align the T1 mark on a starter clutch with the mark on the right crankcase cover to have the cylinder in fully compressed position.

Set four knock pins on camshaft holders C and D to the cylinder head.

Install the camshaft holders C and D to the cylinder head.

Remove the two bolts temporarily installed bolts and install the cam chain guide.



Check the identification marks on the cam chain guides.

F: Front R: Rear

Tighten the camshaft holder bolts in 2 - 3 sequences for each opposite corner.

Torque	from 100 N·m (9.0 ft·lb)	5.4 kg·m
	from 100 N·m	2.2 kg·m
	from 100 N·m	1.2 kg·m

Vt250 Workshop Manual

Mike Stubblefield, John Harold Haynes

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

Vt250 Workshop Manual:

Honda VT250F, VT250-FII, 1983 **Car graphic**, 1984 *Honda VT600 and VT750 Shadow V-twins Owners Workshop Manual* Mike Stubblefield, John Harold Haynes, 2002-08-16 **Honda VT1100 Shadow V-twins Owners Workshop Manual** Mike Stubblefield, John Harold Haynes, 1999 Whether the reader has simple maintenance or a complete engine rebuild in mind he or she can rest assured that there is a Haynes manual for just above every popular domestic and import car truck and motorcycle By conducting complete tear downs and rebuilds the staff at Haynes Publishing has discovered all the problems owners will find when repairing or rebuilding their vehicles By documenting each process with hundreds of illustrations and step by step instructions that show the exact order of assembly Haynes manuals make every step easy to follow *Honda 250 & 350 Twins Workshop Workshop Manual* Stewart Wallace Wilkins, 1974 **Honda VT250F Integra**, 1984* *Honda VFR750 & 700 V-fours Owners Workshop Manual* Haynes Publications, Incorporated, Jeremy Churchill, Mark Coombs, 1995 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *V50, V75 & V90 Owners Workshop Manual* Mervyn Bleach, 1978 **Workshop Manual for 250 C.c. (15cu. In.) Single Cylinder** Triumph Engineering Co., Ltd, 1971 *Volvo S40 and V50 Diesel Owner's Workshop Manual*, 07-13 Chris Randall, 2016-10 *Honda V45/65 Sabre and Magna Owners Workshop Manual* John Haynes, 1988-04-11 Complete coverage for your Honda V45 65 Sabre and Magna covering V45 700 750 1100 V Fours from 1982 to 1988 Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Emissions control Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams **Honda V45 (VF750) Owners Workshop Manual** Rik Paul, John Harold Haynes, 1983 **Honda MB, MBX, MT & MTX50 Owners Workshop Manual** Jeremy Churchill, 1988-01-01 *Honda MB & MT50 Owners Workshop Manual* Jeremy Churchill, 1982-01-01 *Honda CB250 G5 and 360 Twins Owners Workshop Manual* Mansur Darlington, 1976-01-01 *Volvo 440, 460 and 480 Owners Workshop Manual* A. K. Legg, 1993 *Suzuki TS50 X Owners Workshop Manual* Richard Stone, 1992 **HONDA SHADOW VT600 & 750 HAYNES MANUALS**, 2020 **MZ ETZ Models Owners Workshop Manual** Mark Coombs, 1991-01-01 **Haynes Ducati V-Twins, 71-77** Pete Shoemark, 1977-01-01

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