

Water Pump

WARNING

When repairing the water pump, disconnect the battery cables to avoid injury.

REMOVAL

1. Drain the engine coolant.
2. Remove the lower (V) pulley for the drive shaft drive pulley assembly.
3. Remove the lower (V) pulley to get access to the water pump assembly.



4. Disconnect the lower (V) pulley by rotating the crank shaft clockwise until the mark on the crankshaft is aligned with the pointer. (B) on the diagram points to the 12 o'clock position.

NOTE: There are two "H" marks on the engine block. The "H" mark under the "H" pulley is shown. The "H" mark under the "H" pulley is shown.



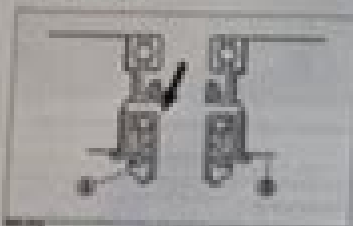
5. Disconnect all hoses from the water pump. Use the correct size wrench to remove the water pump assembly. Do not damage the engine block or the water pump and the hoses.



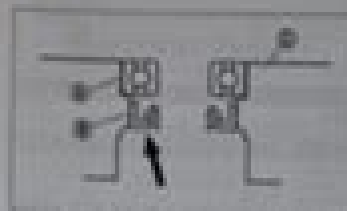
DISASSEMBLY AND ASSEMBLY



1. Remove the water pump from the water pump cover. Then remove the pulley.
2. Remove the water pump and set it aside. The water pump housing (B).



3. Remove the housing (A) and the oil seal (B) from the water pump housing (C).



NOTE

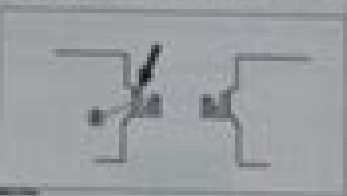
4. Remove the water pump housing (A) and the pulley (B). Do not use a screwdriver to pry the housing. Use a screwdriver to pry the housing. Do not use a screwdriver to pry the housing.



NOTE

INSTALLING

1. Apply the water pump to the engine block. The water pump should be in the same position as the water pump housing. Use a screwdriver to pry the water pump.



NOTE

2. Install the housing using a screwdriver. The water pump should be in the same position as the water pump housing. Use a screwdriver to pry the water pump.

CAUTION

Do not touch the oil seal with the water pump and the oil seal.

3. Apply the water pump to the engine block. The water pump should be in the same position as the water pump housing. Use a screwdriver to pry the water pump.



NOTE

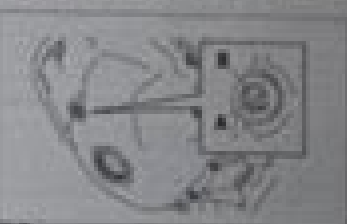
4. Install the water pump housing (A) and the pulley (B). Do not use a screwdriver to pry the housing. Use a screwdriver to pry the housing.



NOTE

5. Install the water pump housing (A) and the pulley (B). Do not use a screwdriver to pry the housing. Use a screwdriver to pry the housing.

NOTE: There are two "H" marks on the engine block. The "H" mark under the "H" pulley is shown. The "H" mark under the "H" pulley is shown.



NOTE

6. Install the water pump and cover using the correct torque. Tighten to 8.7 N·m.
7. Install the lower (V) pulley. Do not damage the engine block. Do not damage the water pump.
8. Fill the cooling system.

Textron 218es Manual

G Psacharopoulos



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