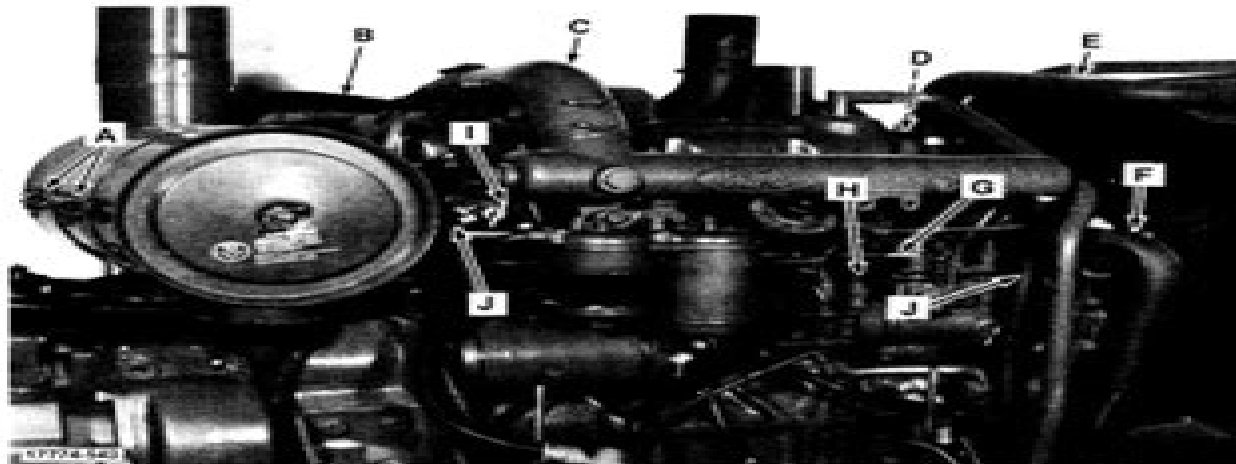


## SECTION 1B

### ENGINE



Engine — Right Side

A Air cleaner mounting clamp  
B Turbocharger intake tube  
C Turbocharger crossover tube

D Temperature sender lead  
E Upper radiator hose  
F Lower radiator hose  
G Throttle

Figure 1B-1

H Fuel solenoid lead  
I Heater shut-off  
J Heater hoses

The design of the 9030 Tractor and engine dictates that removal of the front cover or oil pan requires the engine be removed from the tractor. If it is necessary to examine the timing gears or do any work to the engine lower end such as replacing the oil pump, camshaft, crankshaft or pistons, the engine must be removed.

#### ENGINE — REMOVAL

1. Remove the batteries. See "Battery — Removal" Section 3, Electrical, in this manual.
2. Remove the fan, spacer, and fan shroud. Drain the radiator. Place a piece of cardboard in front of the radiator to protect the fins. See "Radiator — Removal" in this section.

**NOTE:** It is not necessary to remove the radiator.

3. Remove the alternator. See "Alternator — Removal" in Section 3, Electrical. Remove the A/C compressor belt. Remove the A/C compressor attaching bolts and lay the compressor outside the tractor frame.

**NOTE:** It is NOT necessary to discharge the air conditioning system.

4. Remove the turbocharger air intake tube, B, Figure 1B-1. Open the air cleaner mounting clamps, A, and remove the air cleaner.
5. Remove the turbocharger crossover tube, C, and the coolant temperature sender lead, D.
6. Remove the upper and lower radiator hoses, E and F, also remove the oil cooler lines.
7. Remove the fuel shut-off solenoid lead, H.

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**G Orfield**



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