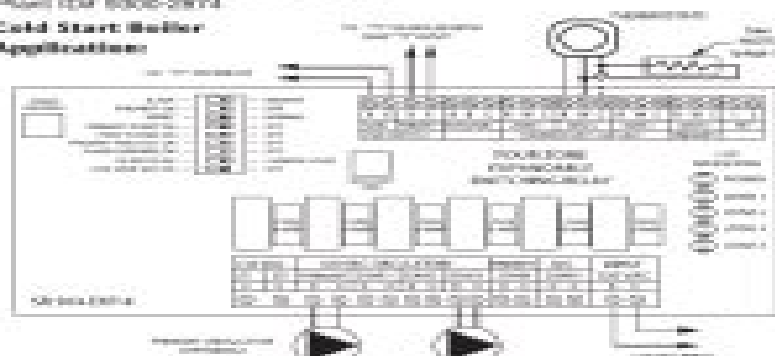


SUPERSEDES: December 26, 2013

P/N: SR504-EXP-4

EFFECTIVE: January 16, 2017

### Cold Start Boiler Application



#### For Cold Start Boiler Application

**Operation:** When any thermostat calls for heat, the appropriate circulating pump is energized and the boiler-and switch (X) used to wait until the boiler.

For more wiring diagrams, visit [www.taco-hvac.com](http://www.taco-hvac.com).



For information on Taco's Switching Relays (SR) including catalog sheet, instruction sheets, View controls and our highly praised Zone Controls Wiring Guide, scan the QR code to the left or go to our website: <http://www.taco-hvac.com>.

### For Both Cold Start Boiler Application and Tankless Coil Boiler Application

**Priority Operations:** When the priority dip switch is set to ON and the priority zone is activated, all other zones will stop operation until priority zone is satisfied. When not switched to priority, all zones will operate independently.

**Mode Operations:** When the dip switch is set to NORMAL, the end switch relay will be energized if any zone is in operation. When the switch is set to NOZC, the end switch relay will only be energized if the priority zone is in operation, or through the operation of a plug-in reset control.

**Primary Pump Operations:** When the dip switch is set to ON, the primary circulating pump output will energize when any zone calls for heat, except the priority zone. When the dip switch is set to OFF, the primary circulating pump output will energize when any zone calls for heat.

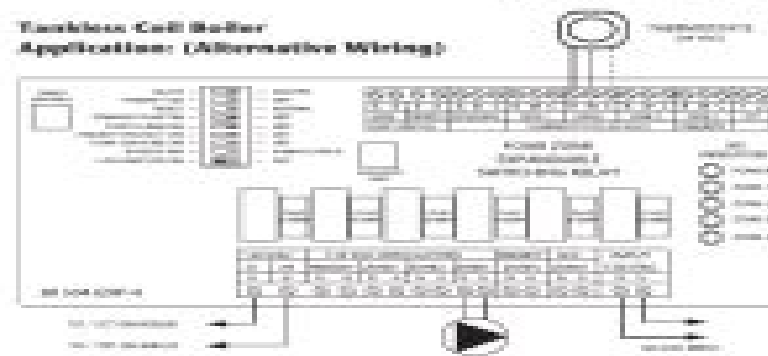
**Post Pump Operations:** When the dip switch is set to ON, the priority zone output will stay energized for 2 minutes after its thermostat or aquastat is satisfied, but not operate the boiler.

**Priority Protection Operation:** When the dip switch is set to ON, and if the priority zone calls continuously for more than one hour, power is returned to all the other zones, allowing each zone to function independently. Once the priority zone is satisfied, the control's aquastat is activated and the priority zone is again allowed to have priority for up to one hour starting from when it calls next.

**Pump Exercise Operations:** When the dip switch is set to ON, the cold start timer cycles all the circulating pumps that are attached to the Expandable Switching Relay at the selected time interval. The time interval can be set for the pumps to run for either 30 seconds every 2 weeks or for 4 minutes every 24 hours.

**Low Limit (ZC) Operation:** When the dip switch is set to OFF and the boiler drops below the set low limit (terminal ZC, connected to boiler),

### Tankless Coil Boiler Application (Alternative Wiring)



#### For Tankless Coil Boiler Application (Alternative Wiring)

**Operation:** When any thermostat calls for heat, the boiler will be enabled and appropriate circulating pump is energized when the boiler temperature is above the set low limit and low limit (ZC) dip switch is set to ON.

**ZC and ZR Terminals:** Connect terminal ZC to ZC terminal on the aquastat control. Connect ZR to ZR terminal on the aquastat control. Confirm polarity is consistent between boiler aquastat and switching relay.

**WARNING:** When using Alternative Wiring diagram, wiring instructions must be followed to prevent operation from the boiler aquastat. Failure to follow these wiring instructions may result in a secondary source of power being connected to the boiler that may activate it under certain circumstances, causing injury or death.

### Tankless Coil Boiler Application (Alternative Wiring)

all zone circulating pumps will stop. When the boiler rises above the set low limit, the zone circulating pumps are allowed to operate.

**End Switches (Dry Contacts):** The main end switch closes when any zone thermostat calls for heat and the mode switch is set to NORMAL. The main end switch also closes when the mode switch is set to NOZC and a PC Series boiler reset power control is calling for heat. The priority end switch closes only when the priority zone thermostat or aquastat is calling for heat.

**Expansion Connections:** Set the expansion switch to MASTER on the switching relay that has the designated priority zone or is utilizing the PC Series plug-in option. Set all other date chained controls to SLAVE. Using thermostat wire (16-22 gauge) connect between terminals A, B, C on the master control to the corresponding A, B, C on the SLAVE controls. Controls may be date chained up to 20 zoning panels using any combination of RSP controls (120 zones if all are 6 zone panels).

#### Thermostat Input (24 vac):

- R** Hot side of thermostat. Connect to **R** on thermostat.
- W** Switched W signal from thermostat. Connect to **W** on thermostat.
- C** Common side of thermostat. Connect to **COM** on thermostat (optional).
- NET** Network terminals 1 to 2 are tied together for wiring convenience when using communicating style thermostats (optional).

#### 120 VAC Connections (N is Neutral, H is Hot):

- Power Input:** Connect 120 Volt AC power
- Primary:** Primary Pump (optional)
- Zone 1-3:** Circulation Zones
- Priority Zone 4:** Priority Zone (if enabled as Zone 4)
- N/C Zone 4:** Normally closed terminals for the Priority Zone. Will deactivate on a Priority Zone call.

**WARNING:** Wiring connections must be made in accordance with all applicable electrical codes. The copper wire code, 120 VAC wiring must have a minimum temperature rating of 75°C. Failure to follow this instruction can result in potential injury or death and/or property damage. 12-18 gauge wire recommended for 120 VAC connections, 14-22 gauge wire for thermostat connections, and 14-22 gauge wire for 24 VAC sensor connections.

#### Specifications:

| MODEL       | WIRING | INPUT | MAXIMUM     | TYPE / CONNECTION |
|-------------|--------|-------|-------------|-------------------|
| SR504-EXP-4 | ON/OFF | VOLTS | CONNECTIONS | WIRING            |
| SR504-EXP-4 | ON/OFF | VOLTS | CONNECTIONS | WIRING            |

SR504-EXP-4 wiring connections, including ZC/ZR, are rated to 1/2 hp/1/2 A, 120 VAC at 120 VAC. End switch connections are rated 24 VAC, 1 amp. All thermostat connections supply a 24 VAC line 2-wire.

# Taco Sr504 Manual

**Wenbin Ji**



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## **Table of Contents Taco Sr504 Manual**

1. Understanding the eBook Taco Sr504 Manual
  - The Rise of Digital Reading Taco Sr504 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Taco Sr504 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Taco Sr504 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Taco Sr504 Manual
  - Personalized Recommendations
  - Taco Sr504 Manual User Reviews and Ratings

- Taco Sr504 Manual and Bestseller Lists
- 5. Accessing Taco Sr504 Manual Free and Paid eBooks
  - Taco Sr504 Manual Public Domain eBooks
  - Taco Sr504 Manual eBook Subscription Services
  - Taco Sr504 Manual Budget-Friendly Options
- 6. Navigating Taco Sr504 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Taco Sr504 Manual Compatibility with Devices
  - Taco Sr504 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Taco Sr504 Manual
  - Highlighting and Note-Taking Taco Sr504 Manual
  - Interactive Elements Taco Sr504 Manual
- 8. Staying Engaged with Taco Sr504 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Taco Sr504 Manual
- 9. Balancing eBooks and Physical Books Taco Sr504 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Taco Sr504 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Taco Sr504 Manual
  - Setting Reading Goals Taco Sr504 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Taco Sr504 Manual
  - Fact-Checking eBook Content of Taco Sr504 Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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