Table 8-12 Approximate Number of Passes for Welds

Weld Size* in.	Fillet Welds	Single-Bevel Groove Welds (Back-Up Weld Not Included)		Single-V Groove Welds (Back-Up Weld Not Included)		
		30° Bevel	45° Bevel	30° Groove Angle	60° Groove Angle	90° Groove Angle
3/16	1	_	2—3		_	
1/4	1	1	1	2	3	3
5/16	1	1	1	2	3	3
3/8	3	2	2	3	4	6
7/16	4	2	2	3	4	6
1/2	4	2	2	4	5	7
5/8	6	3	3	4	6	8
3/4	8	4	5	4	7	9
7/8	_	5	8	5	10	10
1	-	5	11	5	13	22
11/s	_	7	11	9	15	27
11/4		8	11	12	16	32
13/a	_	9	15	13	21	36
11/2	_	9	18	13	25	40
13/4	-	11	21	13	25	40

^{*}Plate thickness for groove welds.

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United States. National Aeronautics and Space Administration. Technology Utilization Division

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Technical Manual United States. War Department, 1949 Pipe Welding Procedures Hoobasar Rampaul, 2003 A standard reference for decades this new edition of Pipe Welding Procedures continues to reinforce the welder s understanding of procedures Drawing on his extensive practical and teaching experience in the field the author describes in detail the manipulating procedures used to weld pipe joints You will find useful information on heat input and distribution essentials of shielded metal arc technology distortion pipe welding defects welding safety essentials of welding metallurgy and qualification of the welding procedure and the welder Look for new or expanded coverage of Features Root Bead Pulse Current Gas Tungsten Arc Welding Shielded Metal Arc Welding Electrode Welding Steel for Low Temperature Cryogenic Service Down Hill Welding Heavywall and Large Diameter Welding Metallurgy Weld Repair Shipfitter 1 & C. United States. Bureau of Naval Personnel, 1965 Aviation Maintenance Technician Handbook-Airframe Federal Aviation Administration (FAA)/Aviation Supplies & Academics (ASA),2012 This new FAA AMT Handbook Airframe Volume 1 isone of two volumes that replace and supersede Advisory Circular AC 65 15A Completely revised and updated this handbook reflects current operating procedures regulations and equipment This book was developed as part of a series of handbooks for persons preparing for mechanic certification with airframe or powerplant ratings or both those seeking an Aviation Maintenance Technician AMT Certificate also called an A P license An effective text for both students and instructors this handbook will also serve as an invaluable reference guide for current technicians who wish to improve their knowledge Airframe Volume 1 contains Aircraft Structures Aerodynamics Aircraft Assembly and Rigging Aircraft Fabric Covering Aircraft Metal Structural Repair Aircraft Welding Aircraft Wood and Structural Repair Advanced Composite Materials Aircraft Painting and Finishing Aircraft Electrical System Includes colored charts tables full color illustrations and photographs throughout and an extensive glossary and index Metalsmith 1 & C. United States. Bureau of Naval Personnel,1957 Steelworker Roger Talbert, 1997 Roll Forming Handbook George T. Halmos, 2005-11-29 Roll forming is one of the most widely used processes in the world for forming metals Most of the existing knowledge resides in various journal articles or in the minds of those who have learned from experience Providing a vehicle to systematically collect and share this important knowledge the Roll Forming Handbook presents the first comprehens **Selected Welding Techniques** United States. National Aeronautics and Space Administration. Technology Utilization Division, 1964 Α **Practical Guide to Welding Solutions** Robert W. Messler, Jr., 2019-04-29 As critically important as welding is to a wide spectrum of manufacturing construction and repair it is not without its problems Those dependent on welding know only too well how easy it is to find information on the host of available processes and on the essential metallurgy that can enable success but how frustratingly difficult it can be to find guidance on solving problems that sooner or later arise with welding welds or weldments Here for the first time is the book those that practice and or depend upon welding have needed and

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