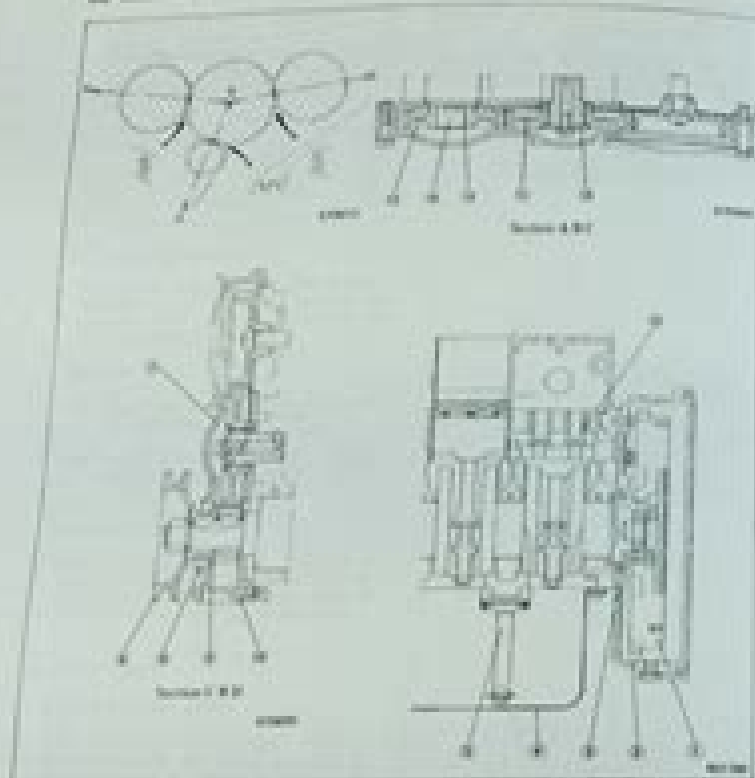


2.2 Assembly



Assembly sequence



2.1 Installing crankshaft gear and thrust plate

Mark the gear for installation. Note the thrust plate indicated in assembly.



2.2 Installing connecting rods

Carefully insert the connecting rods into the cylinders.



2.3 Installing oil seal

Install the oil seal, aligning the sealing lip with each pair of gears, and install the thrust plate with bolt.



2.4 Installing oil seal

To install the oil seal, use the installer.



Service Manual Mitsubishi S4e S4e2

Yijin Wang



Service Manual Mitsubishi S4e S4e2:

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