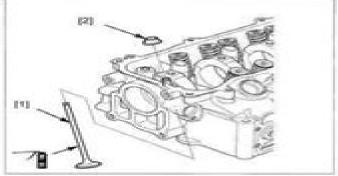
#### **ASSEMBLY**

Apply molybdenum disulfide oil to the valve stem sliding surface, and insert the valve [1] into the valve guide. Check that the valve moves up and down smoothly.

 Do not confuse the intake valve and the exhaust valve on assembly.

Install the valve spring seat [2].



Apply engine oil to the inner wall of a new valve stemseal [1].

 Note that valve stem seal A (intake side) [2] has the white spring [3] and valve stem seal B (exhaust side) [4] has the black spring [5].
 Do not confuse them on assembly.

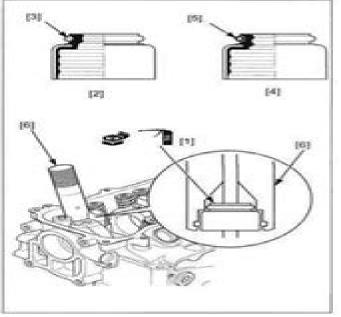
Set the valve stem seal in the special tool, and push it straight into the valve guide by hand.

TOOL: Stem seal driver [6]

07PAD-0010000

#### MOTE:

Use the 5.5 mm side of special tool.



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Boating .2001-06 Boating ,2001-04 Clymer Honda 4-stroke Outboard Shop Manual, 2-130 HP, 1976-1999 Clymer Publications Staff, Clymer Publishing, 1999 Brinkman's catalogus van boeken en tijdschriften Adirondack Life ,2007 ,1996 With 1901 1910 1956 1960 Repertoium is bound Brinkman's Titel catalohus van de gedurende 1901 1910 1956 1960 Maintenance Manual, Honda 90, Model C200 Honda Giken Kōqyō Kabushiki Kaisha, 196? Title varies slightly Honda **Service Manual 90 TRX200** ,1990 Honda Service Manual 90-92 VFR750F. ,1991 **Honda Service Manual 90** Honda Service Manual, 87-90, 92-93 VT1100C **NS50F.** .1989 Honda Service Manual 85-90 CR500R .1989 **Shadow** Honda Giken Kōgyō Kabushiki Kaisha,1993 Honda Service Manual 86-90 CR250R ,1989 Honda Service Manual 97-90, 92 VT1100C, 1991 Honda Service Manual 90-91 TRX200, 91-92 TRX200D. 1991 Honda Service Honda Service Manual Honda Giken Kōgyō Kabushiki Kaisha,1994 Manual 89-90 FL400R Pilot ,1989 Honda Service Manual 88-90 VTR, VTR250 .1989 Honda Service Manual 86-88,90 XR200R ,1989 Honda Service Manual 89-90 CB400F, CB-1,1989 Honda Service Manual 85-88, 90-91 XR80R, 85-92 WR100R, 1991

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