

A maintenance schedule sample for a CNC machine



Weekly tasks



Monthly tasks



Quarterly tasks

WEEK	1	2	3	4	5	6	7	8	9	10	11	12
Inspect tool heads	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Lubricate dry parts	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Clean chip collector	—	—	—	✓	—	—	—	✓	—	—	—	✓
Replace air filters	—	—	—	✓	—	—	—	✓	—	—	—	✓
Adjust jaws, chucks and fixtures	—	—	—	✓	—	—	—	✓	—	—	—	✓
Inspect cylinder tank	—	—	—	—	—	—	—	—	—	—	—	✓
Replace oil filters	—	—	—	—	—	—	—	—	—	—	—	✓



Opportunities for nested preventive maintenance

Preventive Maintenance Checklist For Cnc

Lei Huang



Preventive Maintenance Checklist For Cnc:

Framework for Development of Maintenance Policies and Setup Switchovers for CNC Machines Samuel U. Kim,1995

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