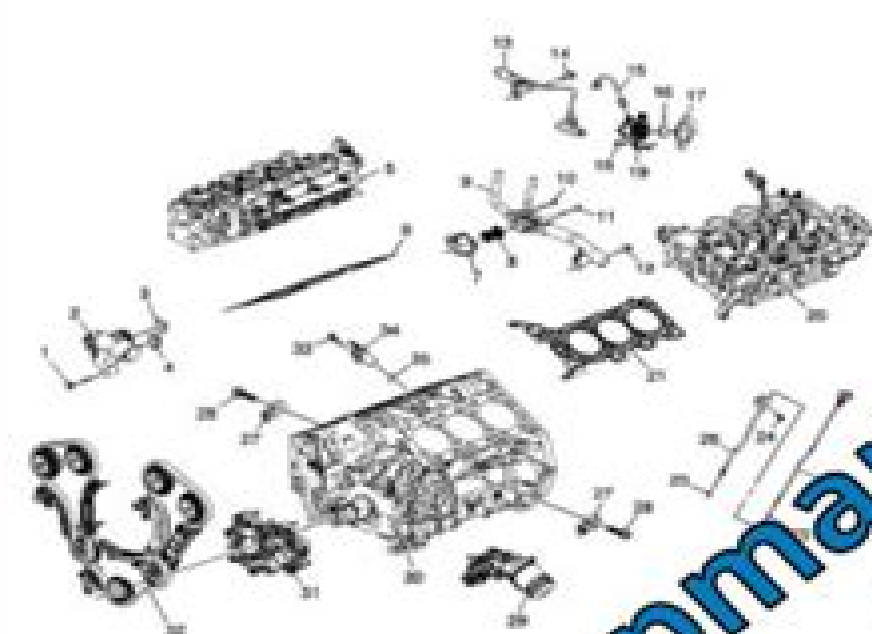


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Engine Covers and Component Assemblies (2 of 2)



- (1) Water Outlet Bolt
- (2) Water Outlet
- (3) Water Outlet O-ring
- (4) Water Outlet Seal
- (5) Right Cylinder Head Assembly
- (6) Right Cylinder Head Bolt
- (7) Engine Cooling Fan Gasket
- (8) Engine Cooling Fan
- (9) Engine Cooling Thermostat Housing
- (10) Engine Cooling Thermostat Bolt - Short
- (11) Engine Cooling Thermostat Housing Bolt

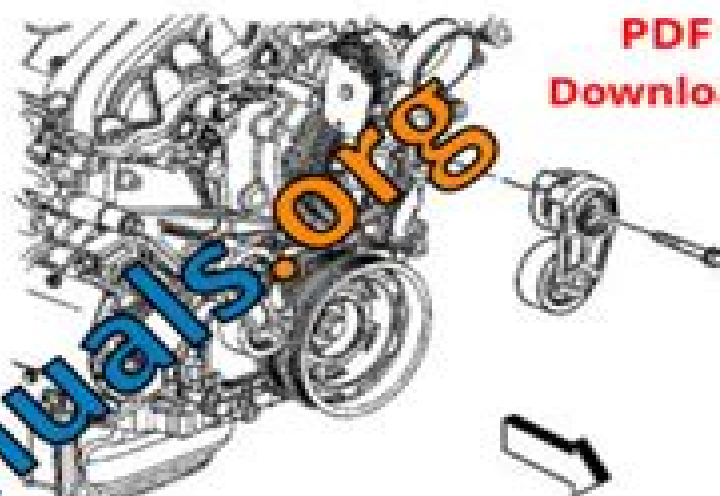


Fig. 8: View Of Power Steering & A/C Drive Belt Tensioner  
Courtesy of GENERAL MOTORS CORP.

Position the drive belt tensioner and bolt to the engine as an assembly.  
Ensure that the alignment pin on the rear of the tensioner assembly is aligned with the locating hole on the engine.

**NOTE:** Refer to Fastener Notice in Cautions and Notices.

Install the drive belt tensioner bolt.

**Tighten:** Tighten the drive belt tensioner bolt to 50 N·m (37 lb ft).

Install the power steering and air conditioning drive belt. Refer to Drive Belt Replacement - Power Steering and Air Conditioning.

Install the generator and water pump drive belt. Refer to Drive Belt Replacement - Generator and Water Pump.

# Saturn L200 Workshop Manual

**Judd E. Hollander**



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