

# CONSHOLF S.E. SERIES REGULATOR SERVICE MANUAL



## I. INTRODUCTION

This manual provides instruction for the maintenance and overhaul of the Consholf S.E. and Consholf S.E.S. Regulator Series. Maintenance and overhaul procedures outlined within this manual are to be performed by personnel who completed U.S. Divers® Aqua-Lung® maintenance instruction program and achieved certification as a qualified repair technician.

## II. SAFETY PRECAUTIONS

**CAUTIONS** and **NOTES** used in this manual have the following significance:

### CAUTION

Maintenance techniques that will result in damage to parts if not carefully followed.

### NOTE

Maintenance techniques that are considered important enough to emphasize.

## III. GENERAL (PREVENTATIVE) MAINTENANCE

Providing the best possible preventative routine maintenance before and after dives will help to ensure the maximum life of the Consholf S.E. Series Regulators. To consistently achieve this goal, there are a number of simple, but important, routine maintenance procedures that should be followed by the diver after every use of the equipment. They are not meant to be field

repair operations, and, for you who must advise the customer, these recommendations are intended as "Service Tips."

(Refer customer to the U.S. Divers® Aqua-Lung Regulator Owner's Manual, P/N 509-97.)

1. After each day of diving, the regulator must be cleaned, inspected, and prepared for the next use or for storage. As soon as the regulator is removed from the SCUBA cylinder, install the dust cap (Item 26) over the regulator first-stage inlet port. This cap is normally attached to the regulator yoke (Item 20) and therefore has been underwater. Blow all the water out of the cap first. Failure to do this results in water entering into the first-stage, causing corrosion. Also make sure the O-ring (Item 25) is inside the dust cap. In most cases, it also serves as a spare O-ring in case of damage to the O-ring on the cylinder valve. This important seal should be inspected regularly and replaced if it shows signs of wear or aging.
2. There are two methods of routinely cleaning the Consholf S.E. Series Regulator after each dive. The first (preferred) method is the "pressured" procedure:
  - a. Remove the dust cap (Item 26). Attach the regulator to a charged SCUBA cylinder.
  - b. Open the cylinder valve slowly to pressure the regulator.

# Service Manual Conshelf Se2 Regulators

**JA Banks**



**Service Manual Conshelf Se2 Regulators:**  
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