



Service Information System

Disassembly and Assembly

440 and 440B Backhoe Loaders, L-Series 450 Combine, 3114 and 3116 Engines, 1718F
Integrated Tractor/Loader, 6000 Track-Type Tractor and 920F, 950F and 950G Wheel
Loaders

Media Number: 105304011-10

Publication Date: 01/10/2009

Date Updated: 07/05/2009

105304011

Aftercooler - Install

SABCS - 1043-412

Installation Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	-	Locrite Gasket Sealant (Lo.2)	-
B	-	Locrite C3-A Copper Anti-Seize	-

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

Note: Use a new gasket to install the aftercooler.

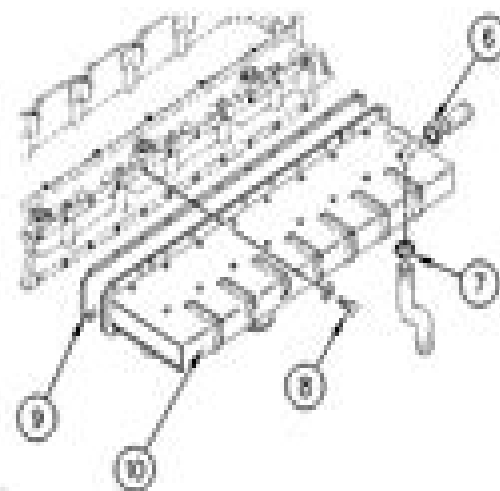


Diagram 1

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Note: Apply Tooling (A) to the flange of the bottom bolts before installation.

1. Install gasket (11) on the engine. Install aftercooler (10). Install bolts (6).
2. Tighten clamp (7) and tighten clamp (7).



Diagram 1

p07041103

Service Manual For Cat 320 Bl Excavator

Caterpillar Inc. Peoria, Ill..



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