

- Once you have determined the correct amount of shims to use, install the assembly bolts through the sleeves. Install the nuts and the correct amount of shims, the inner brake pad, springs, and outer brake pad. Torque the assembly nuts to 25 ft. lbs. (34 Nm).



Parking Brake Caliper - Assembly Bolts:  
25 ft. lbs. (34 Nm)

- Ensure the parking brake assembly functions properly by actuating the lever before reinstallation.



## Caliper Installation

- Install the parking brake assembly into place. Tighten the two mounting bolts in increments for proper installation.



- Torque the two mounting bolts to 18 ft. lbs. (24 Nm).



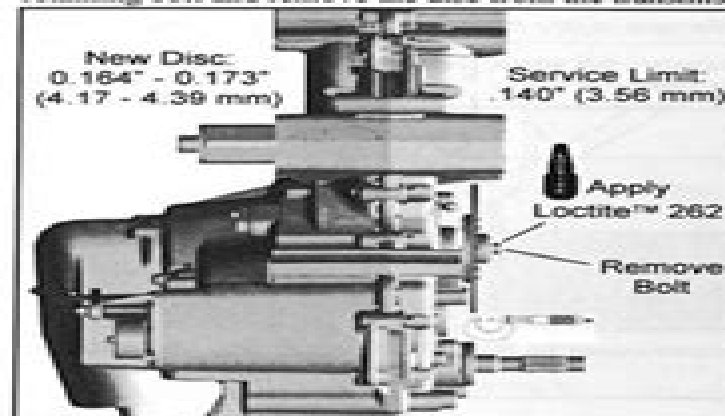
Parking Brake Caliper - Mounting Bolts:  
18 ft. lbs. (24 Nm)

- Install the cable, pin, and clip pin. Test the park brake for proper function.

## PARKING BRAKE DISC SERVICE

### Disc Inspection / Removal (4x4)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the disc assembly.
- Remove the outer PVT cover, belt, drive clutch, driven clutch and inner PVT cover (see Chapter 6).
- Using a 1/2" socket and ratchet, remove the brake disc retaining bolt and remove the disc from the transmission.



- Reverse this procedure to reinstall the brake disc. Torque the disc mounting bolt to 15-18 ft. lbs. (20-24 Nm).

### Disc Inspection / Removal (6x6)

- Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the rear propshaft assembly.
- Follow the rear prop shaft removal procedure listed in Chapter 7 to remove the rear propshaft assembly.



- Refer to Chapter 7 to reinstall the rear propshaft assembly.

# Ranger Xp 800 Manual

**Judd E. Hollander**



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### **Table of Contents Ranger Xp 800 Manual**

1. Understanding the eBook Ranger Xp 800 Manual
  - The Rise of Digital Reading Ranger Xp 800 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ranger Xp 800 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ranger Xp 800 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ranger Xp 800 Manual
  - Personalized Recommendations

- Ranger Xp 800 Manual User Reviews and Ratings
- Ranger Xp 800 Manual and Bestseller Lists
- 5. Accessing Ranger Xp 800 Manual Free and Paid eBooks
  - Ranger Xp 800 Manual Public Domain eBooks
  - Ranger Xp 800 Manual eBook Subscription Services
  - Ranger Xp 800 Manual Budget-Friendly Options
- 6. Navigating Ranger Xp 800 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ranger Xp 800 Manual Compatibility with Devices
  - Ranger Xp 800 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ranger Xp 800 Manual
  - Highlighting and Note-Taking Ranger Xp 800 Manual
  - Interactive Elements Ranger Xp 800 Manual
- 8. Staying Engaged with Ranger Xp 800 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ranger Xp 800 Manual
- 9. Balancing eBooks and Physical Books Ranger Xp 800 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ranger Xp 800 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ranger Xp 800 Manual
  - Setting Reading Goals Ranger Xp 800 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ranger Xp 800 Manual
  - Fact-Checking eBook Content of Ranger Xp 800 Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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